

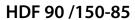


# SPARE PARTS HIGH PRESSURE WATER PUMPS



HDF 90 /150-85

HDF\_90\_150-85\_MEA-IPL 1.0

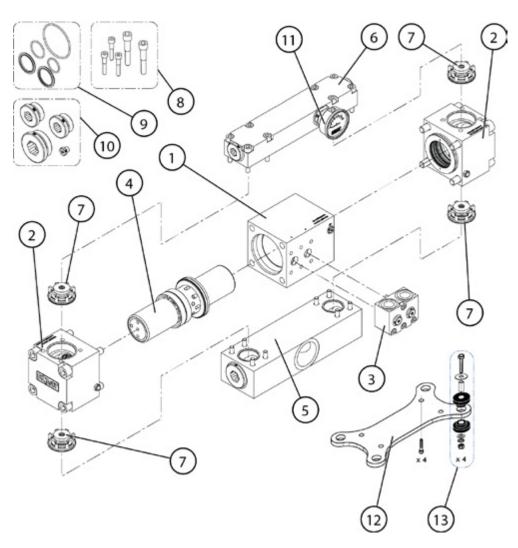




MAII	N COMPONENTS	3
1.	CENTER BODY	4
2.	HEAD	5
	PT BLOCK	
4.	PISTON	9
<b>5.</b>	SUCTION MANIFOLD	10
6.	PRESSURE MANIFOLD	11
7.	WATER VALVE	12
8.	SCREW KIT	14
9.	SEAL KIT	16
10.	PLUG KIT	18



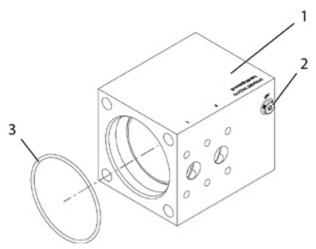
# **MAIN COMPONENTS**



POS	PART NUMBER	QTY	DESCRIPTION	DETAILS	DETAILS 2
1		1	CENTER BODY		See separate part list
2		2	HEAD		See separate part list
3		1	PT BLOCK		See separate part list
4		1	PISTON		See separate part list
5		1	SUCTION MANIFOLD		See separate part list
6		1	PRESSURE MANIFOLD		See separate part list
7		1	WATER VALVE KIT		See separate part list
8			SCREW KIT		See separate part list
9			SEAL KIT		See separate part list
10			PLUG KIT		See separate part list
11	V100 101 720	1	PRESSURE GAUGE		
11	V100 101 721	1	PRESSURE GAUGE KIT		Includes reduction
12	D219 011 784	1	MOUNTING PLATE KIT		
13	V100 100 010	1	RUBBER CUSHION KIT		



# CENTER BODY



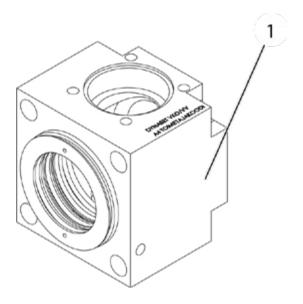
POS	PART NUMBER	QTY	DESCRIPTION	DETAILS	DETAILS 2
1	V100 101 792	1	CENTER BODY		Includes pos. 2-3
2	*	1	HEXAGON SOCKET CAP PLUG	R1/8	Stainless steel
3	*	1	O-RING	87 x 3	
			*	*	
POS	PART NUMBER	QTY	DESCRIPTION	DETAILS	DETAILS 2
POS 1	PART NUMBER V100 101 790	QTY 1	DESCRIPTION CENTER BODY AIS	DETAILS Stainless steel	DETAILS 2 Includes pos. 2-3
POS 1 2		QTY 1 1			

<sup>\*</sup> Not sold separately. Available only in kit or assembly described above or presented in separate part list. Read Details 2

Plugs are also available in Plug kit, see page 18.



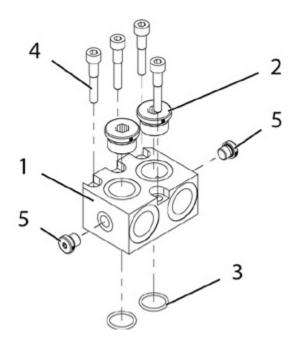
# 2. HEAD



POS	PART NUMBER	QTY	DESCRIPTION	DETAILS	DETAILS 2
1	V100 101 755	1	HEAD	Standard	
POS	PART NUMBER	QTY	DESCRIPTION	DETAILS	DETAILS 2
1	V100 101 757	1	HEAD AIS	Stainless steel	



# 3. PT BLOCK

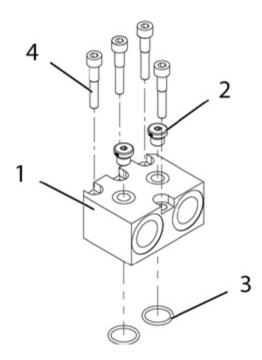


POS	PART NUMBER	QTY	DESCRIPTION	DETAILS	DETAILS 2
	V100 100 700		PT BLOCK		Includes pos. 1-5
1	*	1	PT BLOCK	R3/4 - AI	
2	*	2	HEXAGON SOCKET CAP PLUG	R3/4	
3	*	2	O-RING	21,3 x 2,4	
4	*	4	HEXAGON SOCKET CAP SCREW	M8x45	
5	*	2	HEXAGON SOCKET CAP PLUG	R1/4	

<sup>\*</sup> Not sold separately. Available only in kit or assembly described above or presented in separate part list. Read Details 2

O-rings are also available in Seal kit, see page 16. Screws are also available in Screw kit, see page 14.



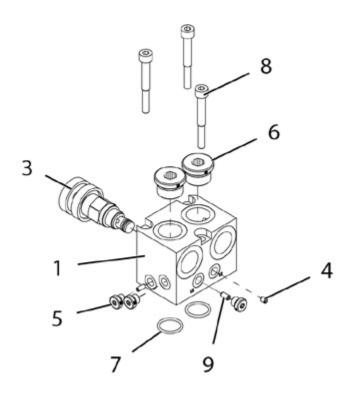


POS	PART NUMBER	QTY	DESCRIPTION	DETAILS	DETAILS 2
	V100 100 720		PT BLOCK - AIS		Includes pos. 1-4
1	*	1	PT BLOCK	R3/4	Stainless Steel
2	*	2	HEXAGON SOCKET CAP PLUG	R1/4	Stainless Steel
3	*	2	O-RING	21,3 x 2,4	
4	*	4	HEXAGON SOCKET CAP SCREW	M8x45	Stainless Steel

<sup>\*</sup> Not sold separately. Available only in kit or assembly described above or presented in separate part list. Read Details 2

O-rings are also available in Seal kit, see page 16. Screws are also available in Screw kit, see page 14.





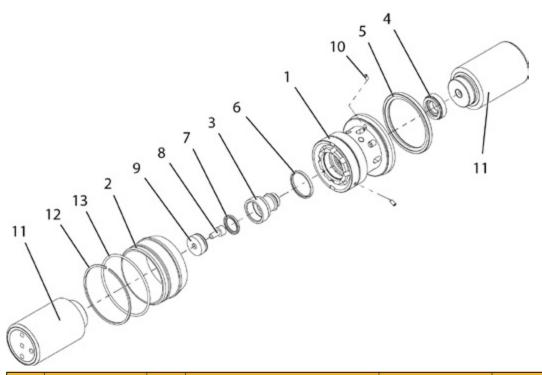
POS	PART NUMBER	QTY	DESCRIPTION	DETAILS	DETAILS 2
	V100 100 740		PT BLOCK LS		Includes pos. 1-9
1	*	1	PT BLOCK	R3/4 - AI - LS	
3	*	1	PRESSURE RELIEF VALVE CARTRIDGE	35-350 bar	
4	*	1	ORIFICE	M6	
5	*	3	HEXAGON SOCKET CAP PLUG	R1/8	
6	*	1	HEXAGON SOCKET CAP PLUG	R3/4	
7	*	2	O-RING	21,3 x 2,4	
8	*	3	HEXAGON SOCKET CAP SCREW	M8x65	
9	*	2	SET SCREW	M4	

<sup>\*</sup> Not sold separately. Available only in kit or assembly described above or presented in separate part list. Read Details 2

O-rings are also available in Seal kit, see page 16. Screws are also available in Screw kit, see page 14.



#### 4. PISTON



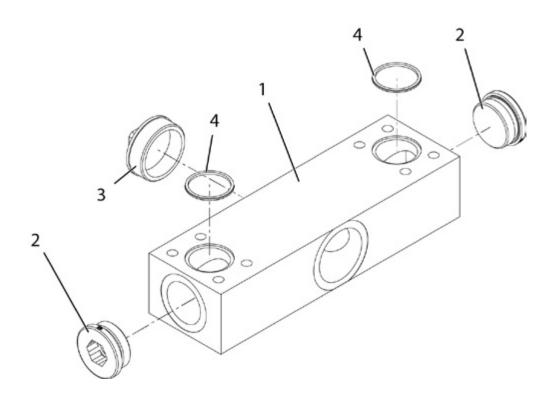
POS	PART NUMBER	QTY	DESCRIPTION	DETAILS	DETAILS 2
	V100 101 770		PISTON KIT		Includes pos. 1-13
1	*	1	HYDRAULIC PISTON	D90 / d77,7	
2	*	1	CYLINDER LINER	D77,7	
3	*	1	VALVE SPOOL	D36-41,5	
4	*	1	VALVE SEAT	D35,3-10,5	
5	*	1	PISTON SEAL ASSEMBLY	M90	
6	*	1	PISTON SEAL ASSEMBLY	M28,5	
7	*	1	ROD SEAL	36/41	
8	*	1	HEXAGON SOCKET CAP SCREW	M8 x 16	
9	*	1	REVERSAL VALVE GUIDE	D28,5	
10	*	2	SET SCREW	M5x10	
11	V100 101 785	1	SECONDARY PISTON	D63	Piston kit includes 2 secondary pistons
12	*	1	LOCK RING	SW 85 x 2,5	
13	*	1	O-RING	87 x 3	
	V100 101 775		HYDRAULIC PISTON KIT	Secondary pistons excluded	Includes pos. 1-5, 7, 8
	V100 101 719		REVERSAL VALVE GUIDE KIT		Includes pos. 6, 9, 8
	V100 101 130		PISTON SEAL KIT		Includes pos. 5, 6, 7

<sup>\*</sup> Not sold separately. Available only in kit or assembly described above or presented in separate part list. Read Details 2

Seals and O-rings are also available in Seal kit, see page 16.



## 5. SUCTION MANIFOLD



POS	PART NUMBER	QTY	DESCRIPTION	DETAILS	DETAILS 2
	V100 101 760		SUCTION MANIFOLD KIT		Includes pos. 1-4
1	*	1	SUCTION MANIFOLD	Al	
2	*	2	HEXAGON SOCKET CAP PLUG	R1 1/2	Stainless steel
3	*	1	PLUG	R2	
4	*	2	SEAL	D47 / d41	

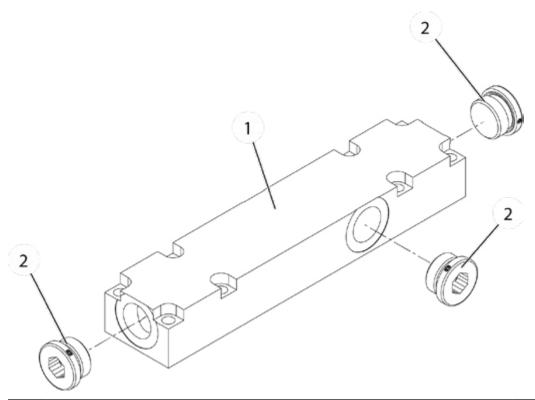
POS	PART NUMBER	QTY	DESCRIPTION	DETAILS	DETAILS 2
	V100 101 762		SUCTION MANIFOLD KIT AIS		Includes pos. 1-4
1	*	1	SUCTION MANIFOLD	AIS	Stainless steel
2	*	2	HEXAGON SOCKET CAP PLUG	R1 1/2	Stainless steel
3	*	1	PLUG	R2	
4	*	2	SEAL	D47 / d41	

<sup>\*</sup> Not sold separately. Available only in kit or assembly described above or presented in separate part list. Read Details 2

Seals are also available in Seal kit, see page 16 Plugs are also available in Plug kit, see page 18.



# 6. PRESSURE MANIFOLD



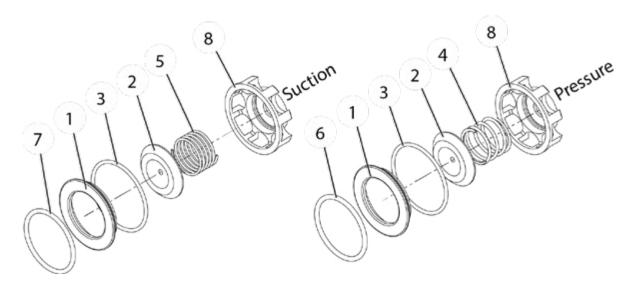
POS	PART NUMBER	QTY	DESCRIPTION	DETAILS	DETAILS 2
	V100 101 750		PRESSURE MANIFOLD KIT		Includes pos. 1-2
1	*	1	PRESSURE MANIFOLD	Al	
2	*	3	HEXAGON SOCKET CAP PLUG	R1	Stainless steel
POS	PART NUMBER	QTY	DESCRIPTION	DETAILS	DETAILS 2
POS	PART NUMBER V100 101 752	QTY	DESCRIPTION  PRESSURE MANIFOLD KIT AIS	DETAILS	DETAILS 2 Includes pos. 1-2
POS 1		QTY 1		DETAILS  AIS	-

<sup>\*</sup> Not sold separately. Available only in kit or assembly described above or presented in separate part list. Read Details 2

Plugs are also available in Plug kit, see page 18.



# 7. WATER VALVE



• NOTE! The pressure valve's (4) spring has less turns than the suction valve's (5) spring.



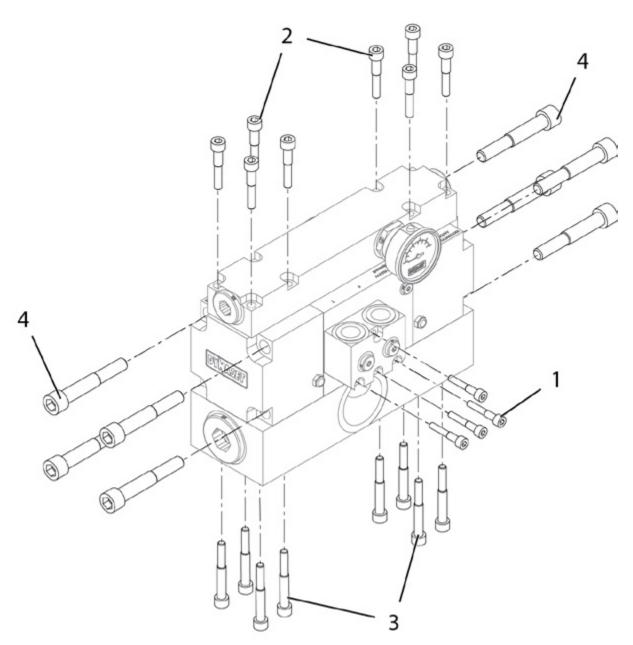
POS	PART NUMBER	QTY	DESCRIPTION	DETAILS	DETAILS 2
	V100 101 799		WATER VALVE KIT		Includes pos. 1-7
1	*	4	WATER VALVE SEAT		
2	*	4	WATER VALVE DISK		
3	*	4	O-RING	53,64 x 2,62	
4	*	2	SPRING	Pressure	
5	*	2	SPRING	Suction	
6	*	2	O-RING	58,42 x 2,62	
7	*	2	SEAL	D47/d41	
8	V100 101 798	1	WATER VALVE CAP	D58	

<sup>\*</sup> Not sold separately. Available only in kit or assembly described above or presented in separate part list. Read Details 2

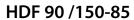
O-rings are also available in Seal kit, see page 16.



# 8. SCREW KIT



**I** NOTE! Tightening torques can be found in user manual.





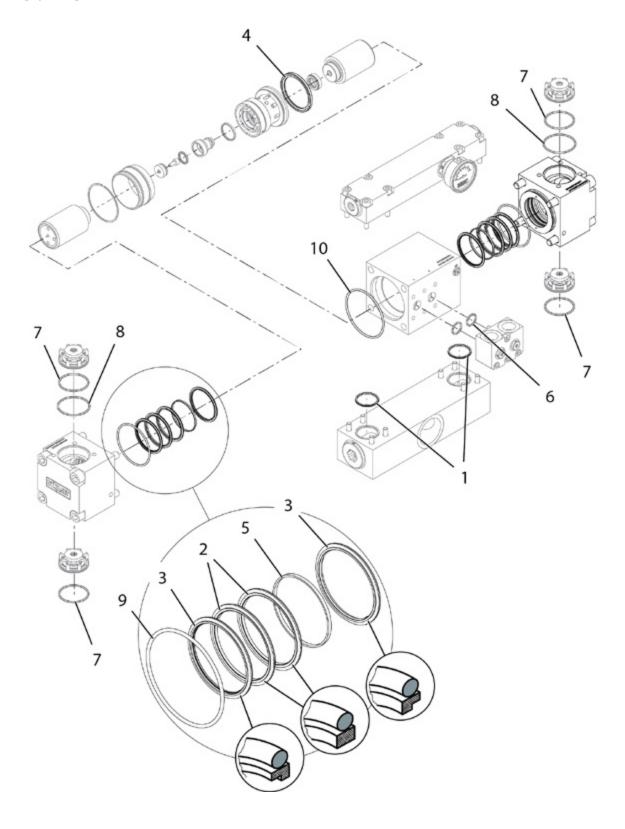
POS	PART NUMBER	QTY	DESCRIPTION	DETAILS	DETAILS 2
	V100 101 877		SCREW KIT		Includes pos. 1-4
1	*	4	HEXAGON SOCKET CAP SCREW	M8 x 45	
2	*	8	HEXAGON SOCKET CAP SCREW	M10 x 55	
3	*	8	HEXAGON SOCKET CAP SCREW	M10 x 75	
4	*	8	HEXAGON SOCKET CAP SCREW	M16x 100	

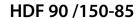
POS	PART NUMBER	QTY	DESCRIPTION	DETAILS	DETAILS 2
	V100 101 878		SCREW KIT AIS		Includes pos. 1-4
1	*	4	HEXAGON SOCKET CAP SCREW	M8 x 45	Stainless steel
2	*	8	HEXAGON SOCKET CAP SCREW	M10 x 55	Stainless steel
3	*	8	HEXAGON SOCKET CAP SCREW	M10 x 75	Stainless steel
4	*	8	HEXAGON SOCKET CAP SCREW	M16x 100	Stainless steel

<sup>\*</sup> Not sold separately. Available only in kit or assembly described above or presented in separate part list. Read Details 2



# 9. SEAL KIT





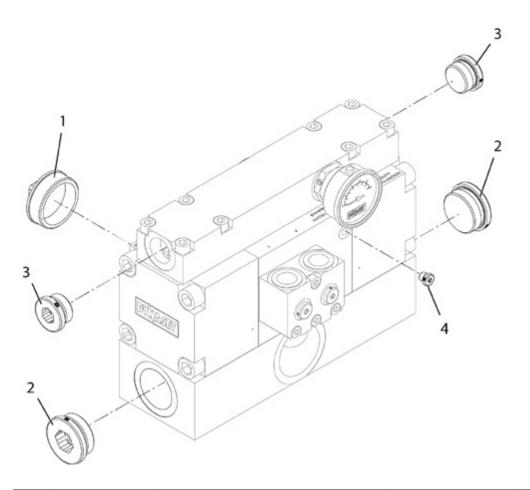


POS	PART NUMBER	QTY	DESCRIPTION	DETAILS	DETAILS 2
	V100 101 718		SEAL KIT		Includes pos. 1-10
1	*	2	SEAL	D47 / d41	
2	*	4	ROD SEAL	2T	Includes o-ring
3	*	4	ROD SEAL	1T	Includes o-ring
4	*	1	PISTON SEAL ASSEMBLY	M90	
5	*	2	WEAR RING	63/66-3	
6	*	2	O-RING	21,3 x 2,4	
7	*	4	O-RING	53,64 x 2,62	
8	*	2	O-RING	58,42 x 2,62	
9	*	2	O-RING	84,5 x 3	
10	*	1	O-RING	87 x 3	

<sup>\*</sup> Not sold separately. Available only in kit or assembly described above or presented in separate part list. Read Details 2



# 10. PLUG KIT



POS	PART NUMBER	QTY	DESCRIPTION	DETAILS	DETAILS 2
	V100 101 745		PLUG KIT		Includes pos. 1-4
1	*	1	PLUG	R2 u	
2	*	2	HEXAGON SOCKET CAP PLUG	R1 1/2	Stainless steel
3	*	2	HEXAGON SOCKET CAP PLUG	R1	Stainless steel
4	*	1	HEXAGON SOCKET CAP PLUG	R1/8	Stainless steel

<sup>\*</sup> Not sold separately. Available only in kit or assembly described above or presented in separate part list. Read Details 2