

DYNASET

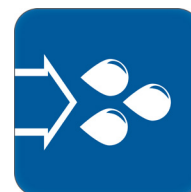
POWERED BY HYDRAULICS



JMA
09/22
rev 1.4

USER MANUAL

HYDRAULIC DRILLING FLUID PUMPS



HDF 40
HDF 90

HDF 160
HDF 210
HDF 200

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Congratulations!





You have just purchased DYNASET hydraulic equipment!

The equipment allows you to maximize the productivity and efficiency of your mobile machine. Read this User Manual before using your new equipment. It contains important information that will help you to take the full advance of the technical features available in your equipment.

Please contact us for any feedback you might have on our products. Your feedback is important to us for improving our products and customer service.

We are constantly developing and releasing new innovations. Please visit on our website and social media channels for the latest news and updates.

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1. GENERAL

This manual contains general information about assembly, installation, operation and maintenance of DYNASET HDF hydraulic drilling fluid pumps.

 **ATTENTION!**

Read this user manual before installation, use or maintenance of the HDF pump to ensure proper handling, operation and maintenance right from the beginning. Pay attention to warnings and safety instructions. READ CHAPTER "2. SAFETY" for more information.

1.1. PRODUCT INFORMATION

DYNASET HDF pump converts the hydraulic oil flow of a base machine into pumping power. HDF pumps are used for pumping drilling fluids. The power of the pump is defined by flow rate and pressure. Actuating power is supplied from the hydraulic system of the base machine or other hydraulic installation. Pumping fluid can be taken from reservoir or pressurized supply network.

The relationship between hydraulic oil flow and pressure to pumping fluid flow and pressure is linear. HDF pumps can be safely operated in power range of 0 - 100%.

Most of HDF pumps are self-priming. READ CHAPTER "10. TECHNICAL SPECIFICATIONS" for specific characteristics of any pump.

 **NOTE!**

The design of HDF pump is protected with the international patent.

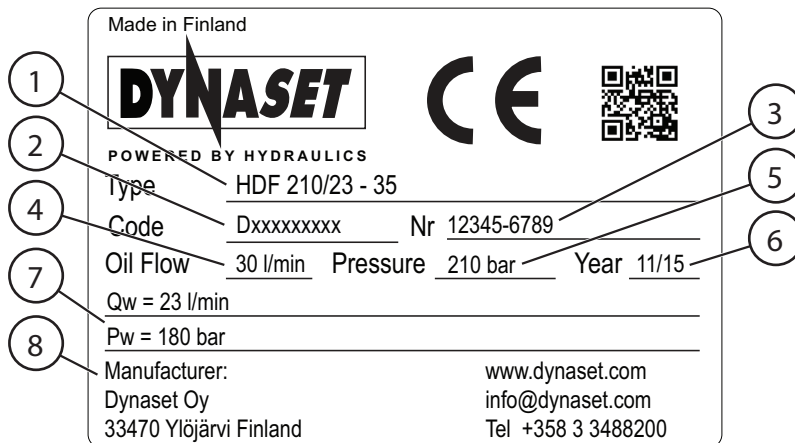
1.2. PRODUCT IDENTIFICATION KEY

HDF 210 / 23 - 35
 (1) (2) (3) (4)

Picture 1: Identification key for HDF pumps

1. Maximum pressure of water or drilling fluid that HDF-pump can produce (40-200 bar).
2. Maximum amount of water or drilling fluid that moves through HDF-pump (40-250l/min).
3. Maximum hydraulic flow. Maximum amount of hydraulic oil from the hydraulic system of base
4. machine that HDF pump is designed to run (8-280 l/min).

1.3. TYPE PLATE

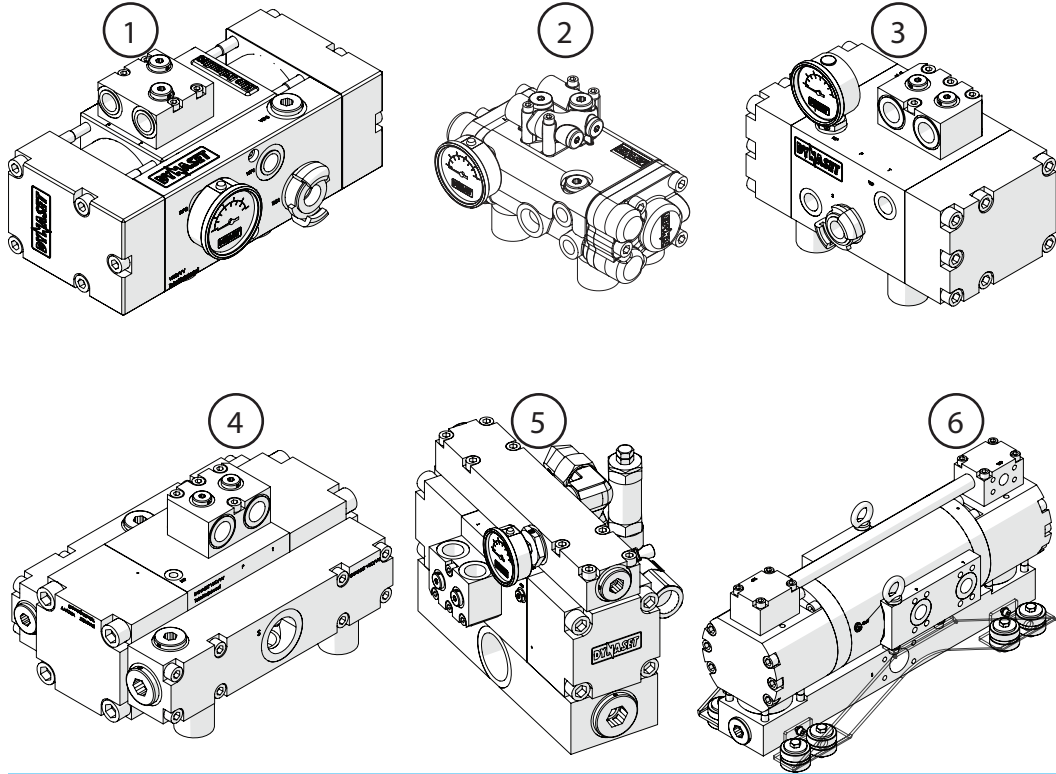


Picture 2: Type plate

The products type plate shows the following information.

- | | |
|-------------------------------|---|
| 1. Product identification key | 6. Production month / year |
| 2. Product code | 7. Output water flow rate and pressure. |
| 3. Serial number | 8. Manufacturer's contact information |
| 4. Maximum hydraulic flow | |
| 5. Maximum hydraulic pressure | |

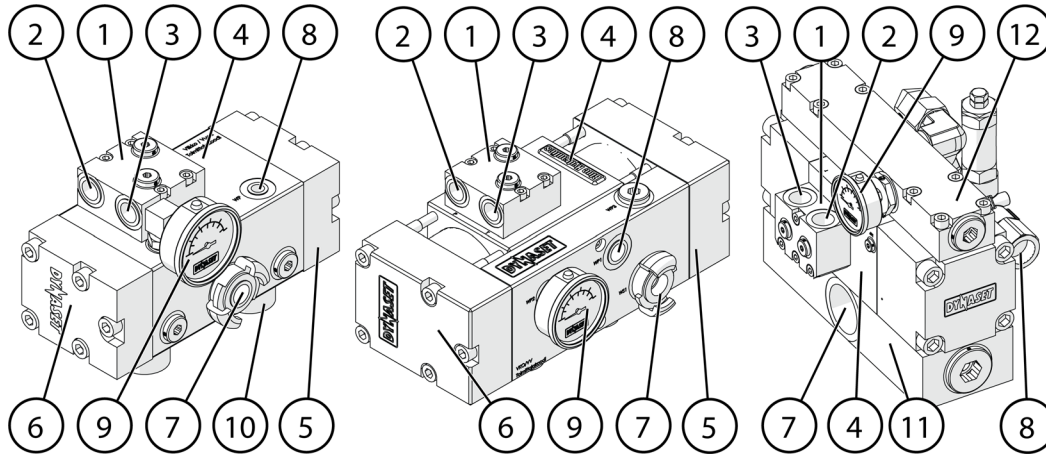
1.4. HDF PUMP LINE-UP



Picture 3: HDF pump line-up

- | | |
|------------------|--------------------|
| 1. HDF 40 | 4. HDF 160 |
| 2. HDF 210 | 5. HDF 90 |
| 3. HDF 200/40-55 | 6. HDF 200/250-280 |

1.5. MAIN COMPONENTS OF HDF PUMP



Picture 4: Main components of HDF pump

- | | |
|---|---------------------------------------|
| 1. PT-flange | 7. Pumping fluid intake (S) |
| 2. Hydraulic pressure line (P) | 8. Pumping fluid outlet (WP) |
| 3. Hydraulic tank line (T) | 9. Pressure gauge |
| 4. Body | 10. Rubber cushion |
| 5. Head left | 11. Intake manifold |
| 6. Head right | 12. Discharge manifold |


2. SAFETY

2.1. SAFETY PRECAUTIONS

 **ATTENTION!**



Operators and maintenance personnel must always comply with local safety regulations and precautions in order to close out the possibility of damages and accidents.

The pressure in both hydraulic oil and drilling fluid circuits of HDF pump is considerably high. Keep the condition of your equipment and hydraulic system under constant observation.

 **WARNING**

HIGH PRESSURE WATER AND OIL!

Can cause severe injuries.
Always wear appropriate clothing
and safety equipment.



Couplings, valves and hoses need to be kept tight and clean to avoid possible leakages. Leaks in the hydraulic system must be repaired immediately to avoid injuries caused by high pressure blowouts.

In order to avoid accidents, it is not allowed to clean or inspect HDF unit when hydraulic fluid circuit is pressurized. Prior to any cleaning, inspection and service, hydraulic system of your base machine must be stopped and all hydraulic fluid circuits must be depressurized.

Prevent nozzles, water circuit and pipeline from freezing. Draining and air flushing of the drilling fluid circuit have to performed before ambient temperature reaches 0°C or lower.


2.2. SAFETY EQUIPMENT

Always wear appropriate clothing and safety equipment such as safety goggles, safety shoes and ear protection when operating the HDF pump.



2.3. OPERATING SAFETY


When operating the HDF pump, beware of unit parts warmed by hot hydraulic oil.

 **WARNING**


RISK OF BURNS!

Parts of the unit, oil, and oil filler cap can be hotter than 80 °C!

Wear personal safety equipment!




Never aim high pressure water at a person.

 **WARNING**

HIGH PRESSURE WATER!

Never aim high pressure water at a person. This can cause severe injuries.



 **ATTENTION!**

Do not exceed the maximum pressure, temperature or load.

2.4. MAINTENANCE SAFETY

 **ATTENTION**

Installation and service of hydraulic equipment must be performed by qualified and experienced personnel only.

 **NOTE!**

When carrying out any maintenance to HDF pump keep the components of the system clean. This is to ensure safe, reliable and longlife operation of your equipment.

Hydraulic system of the base machine should be maintained according to the service program.

2.5. WARNING LABELS

Warning labels are included with each main product.

Product recipient is obligated to place warning labels on the DYNASET product. Attach labels to visible and appropriate place onto or close to DYNASET product where it's easily seen. Clean surface with solvent detergent before attaching labels.



READ OPERATING
INSTRUCTIONS!



USE EAR PROTECTION
AND SAFETY GOGGLES!



HIGH PRESSURE
OIL AND WATER!



HOT SURFACE!



KEEP FROM
FREEZING!

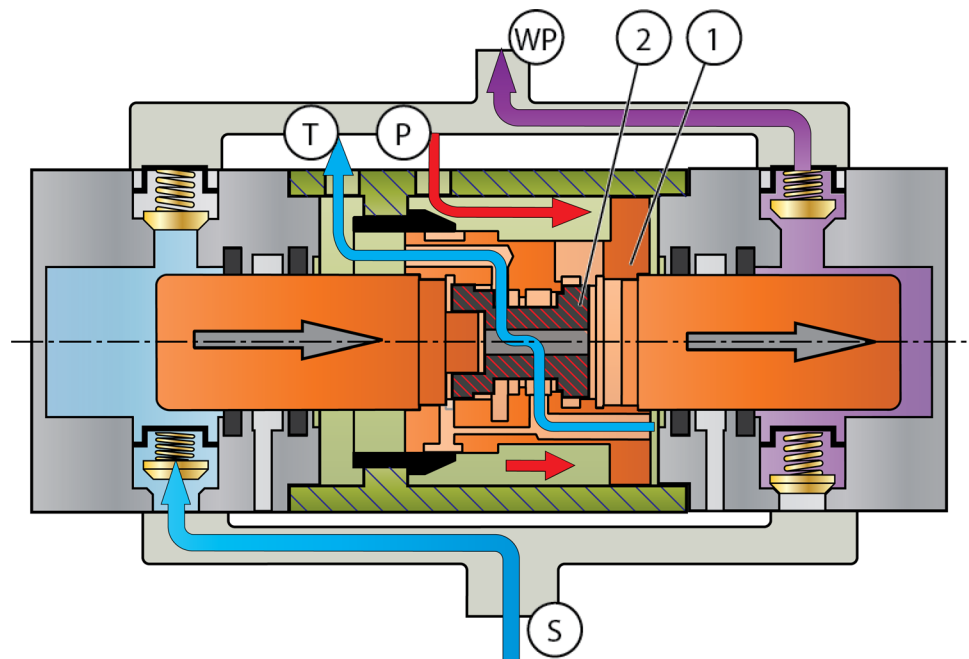


HYDRAULIC DRILLING FLUID PUMP
SAFETY

3. OPERATING PRINCIPLES

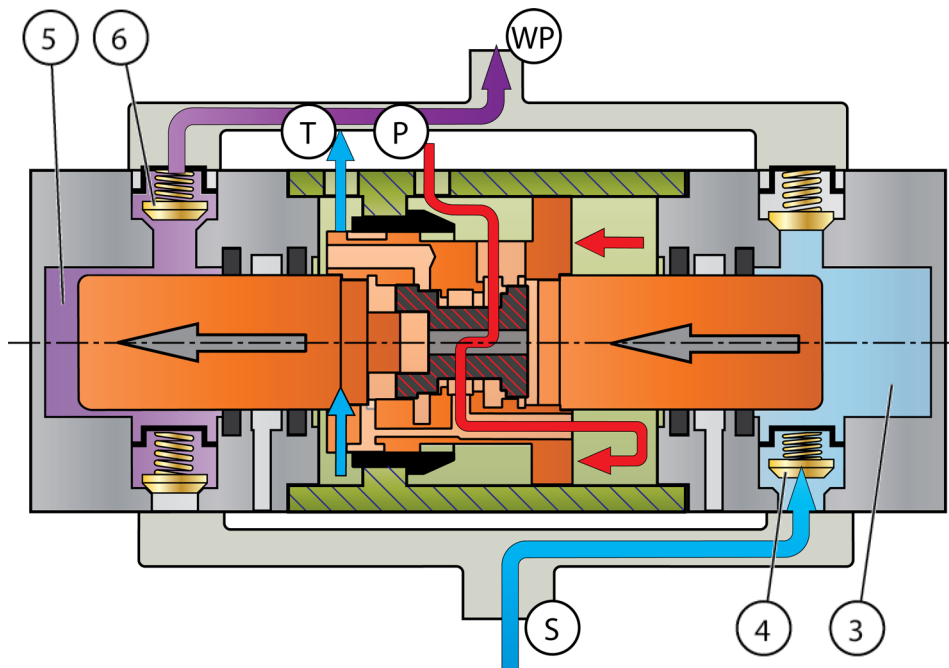
3.1. OPERATING DESCRIPTION

The patented HDF-pump utilizes the reciprocal motion of the hydraulic piston.



Picture 5: Operating principle of HDF pump 1

HDF-pump is driven by hydraulic flow through the hydraulic ports (P) and (T). Hydraulic flow moves the piston assembly (1) into its extreme position. After extreme position reached, reversal valve (2) inside the piston assembly changes the direction of hydraulic flow and the piston assembly starts to move into the opposite direction.



Picture 6: Operating principle of HDF pump 2

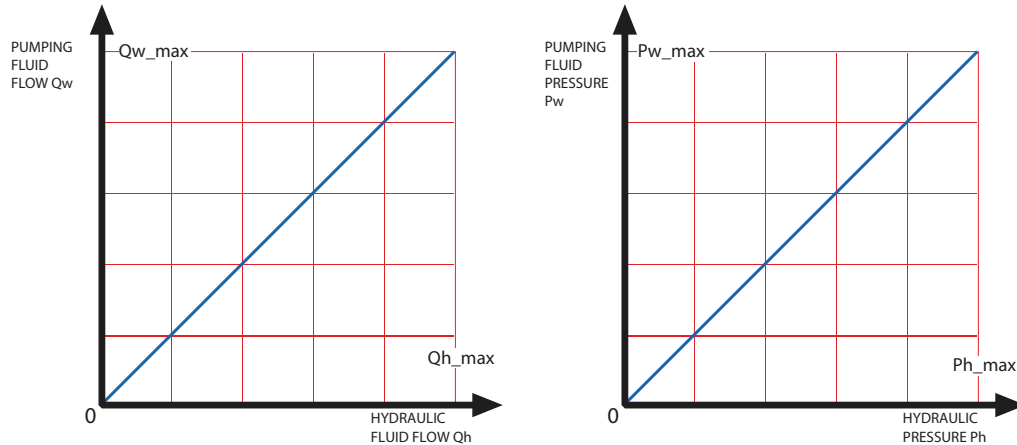
Move of the piston assembly creates pressure and suction. Pump self-priming from water supply line (S) and generates pressure into pressure line (WP). When piston assembly moves away from head it creates underpressure (3) and pumping fluid is sucked through intake valve (4) into head.

When water piston moves towards the head, it creates pressure (5) and water is pushed through pressure valve (6) into pumping fluid outlet (WP).

! NOTE !

Most of HDF pumps are self-priming. Specific characteristics of any pump can be verified according to parameters, READ CHAPTER "10. TECHNICAL SPECIFICATIONS".

The relationship between hydraulic oil flow and pressure to pumping fluid flow and pressure is linear.

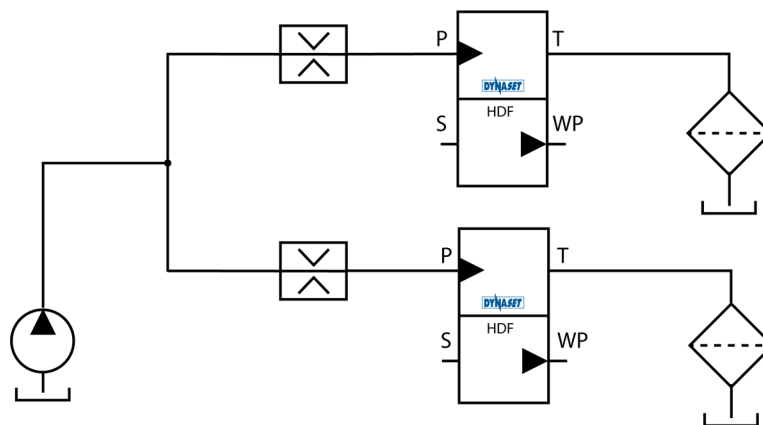


Picture 7: Relation of pumping fluid's flow rate and pressure.

HDF pumps can be safely operated in power range of 0-100%.

3.2. HYDRAULIC CONNECTION IN PARALLEL OR SERIES

Hydraulic lines of multiple HDF pumps can be connected in parallel to get maximum output pressure and double the output flow. Use flow controller valves when HDF pumps are connected in parallel.

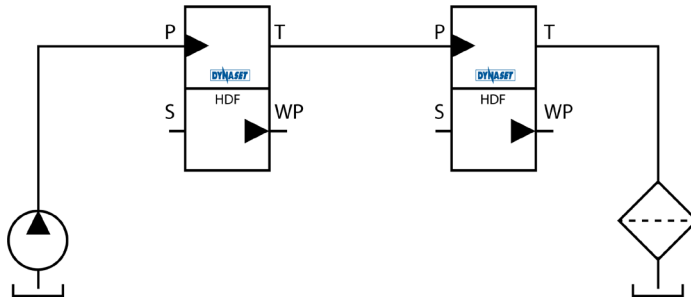


Picture 8: HDF hydraulic line connection in parallel

NOTE!

Hydraulic oil flow required in parallel connection is the maximum hydraulic oil flow of the HDF pump multiplied by the count of the pumps.

Hydraulic lines of multiple HDF pumps can be connected in series to get higher output flow in small hydraulic flow. Maximum output pressure is divided by the count of the pumps in series connection.



Picture 9: HDF hydraulic line connection in series

3.3. PUMPING FLUID CONNECTION IN PARALLEL OR SERIES

Pumping fluid lines of multiple HDF pumps can also be connected in parallel or in series.

! NOTE!

If pumps with different pressure level is used, the pump which has lower nominal pressure, must be protected with for example check valve.

4. INSTALLATION

4.1. BEFORE INSTALLATION

 **ATTENTION!**

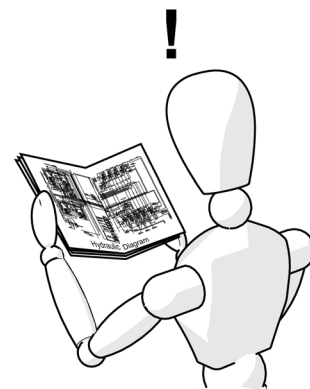
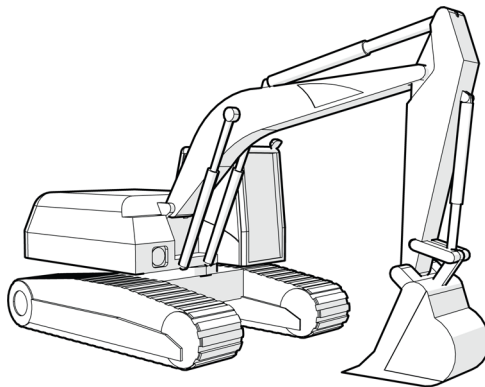
Read the instructions before installing the DYNASET product!

4.1.1. HYDRAULIC SYSTEM OF A BASE MACHINE

Base machines have different type of hydraulic systems. Most common hydraulic systems in mobile machinery are:

- Open centre hydraulic system with Load Sensing variable displacement pump
- Closed centre hydraulic system with Load Sensing variable displacement pump
- Hydraulic system with fixed displacement pump
- Hydraulic system with fixed displacement pump at fixed rotation speed

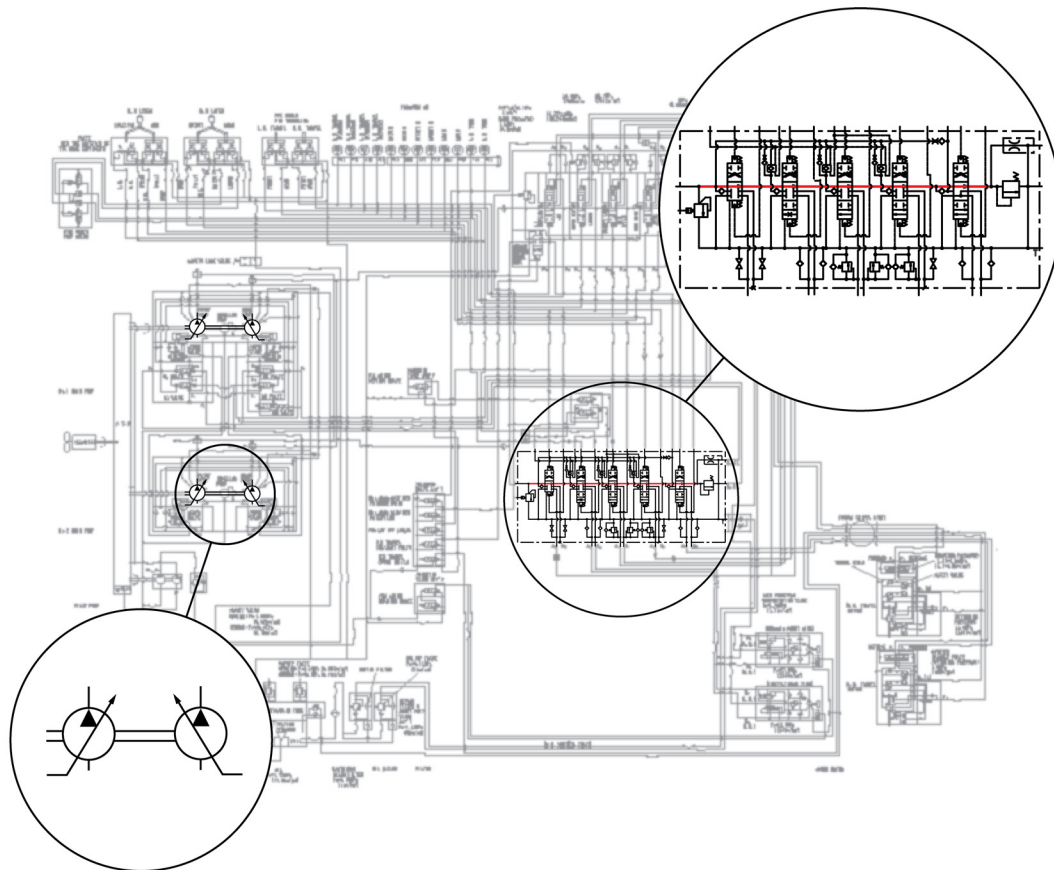
Before installing the DYNASET product, find out the type of the hydraulic system of your machine.



If you are unsure of the hydraulic system, please contact the base machine manufacturer.

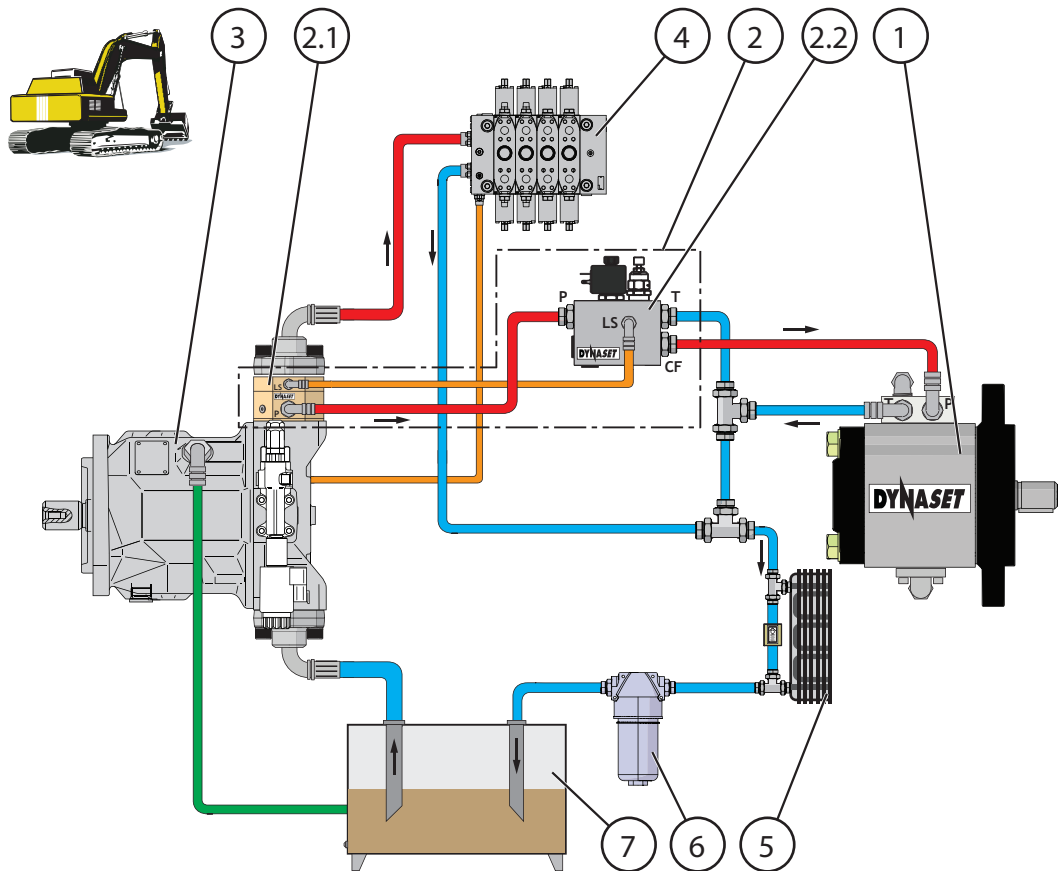
Next four paragraphs describe the hydraulic systems in more detail.

OPEN CENTRE HYDRAULIC SYSTEM WITH LOAD SENSING VARIABLE DISPLACEMENT PUMP



Picture 10: Open centre hydraulic system with Load Sensing variable displacement pump

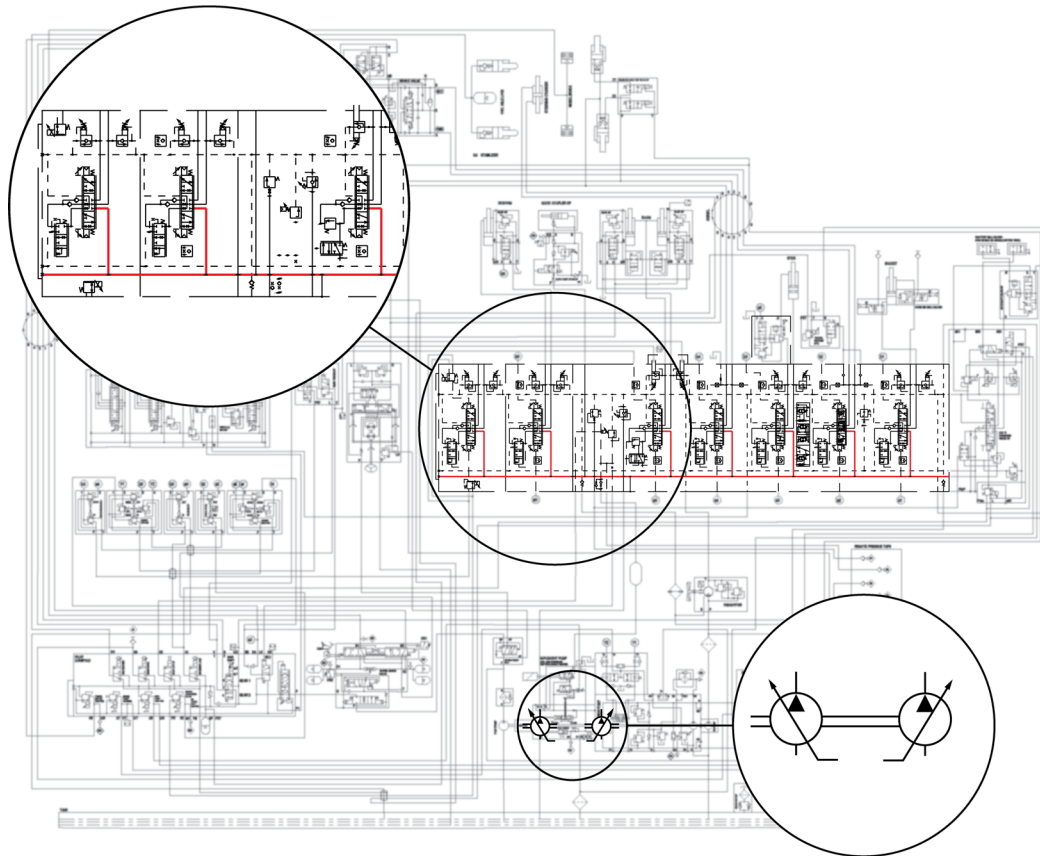
In open centre hydraulic system the flow is returned to tank through the control valves open centre; that is, when the control valve is centered. It provides an open return path to tank and the fluid is not pumped into a high pressure. In Load Sensing variable-displacement pump, the flow rate and output pressure adjusts automatically based on the load of the hydraulic system.



Picture 11: Connection figure for open centre hydraulic system with Load Sensing variable displacement pump

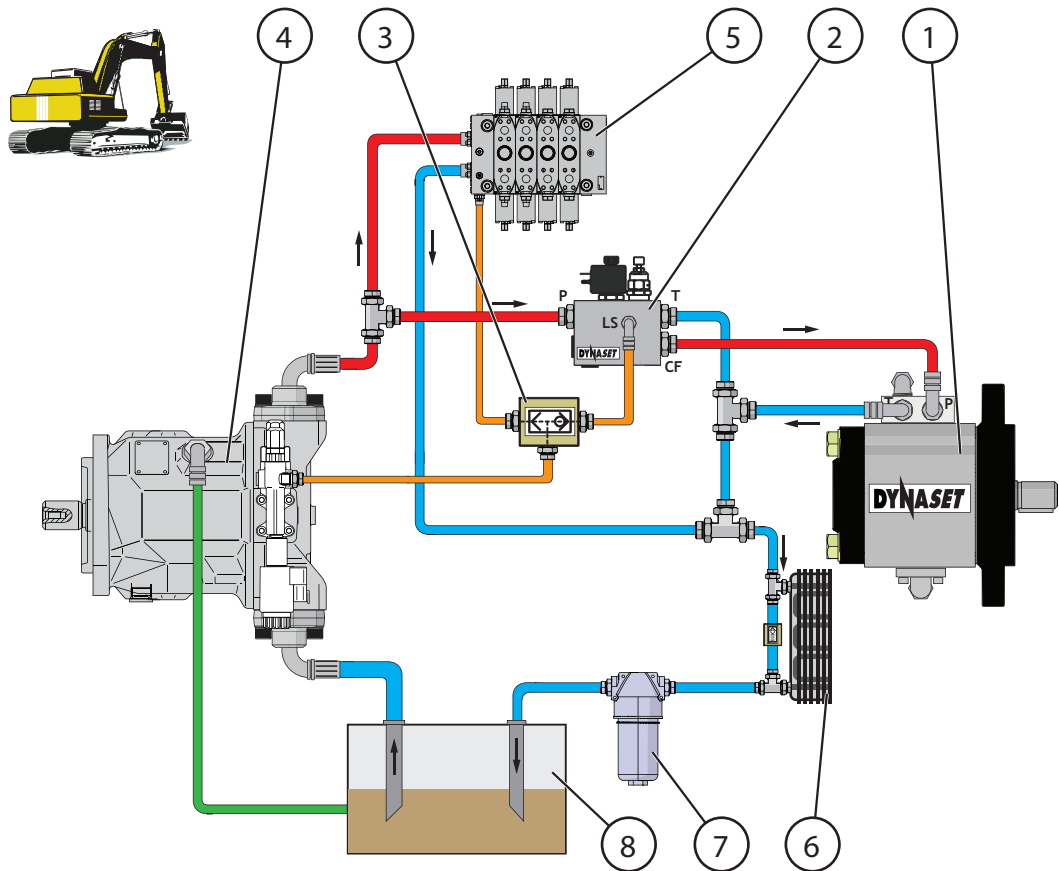
- | | |
|---|---|
| 1. DYNASET hydraulic equipment | 4. Open centre directional control valves |
| 2. DYNASET Priority valve PV-SAE | 5. Oil cooler |
| 2.1. DYNASET PC-SAE pressure compensator | 6. Oil filter |
| 2.2. DYNASET LSV Load sensing valve | 7. Oil tank |
| 3. Base machines variable displacement pump | |

CLOSED CENTRE HYDRAULIC SYSTEM WITH LOAD SENSING VARIABLE DISPLACEMENT PUMP



Picture 12: Closed centre hydraulic system with Load Sensing variable displacement pump

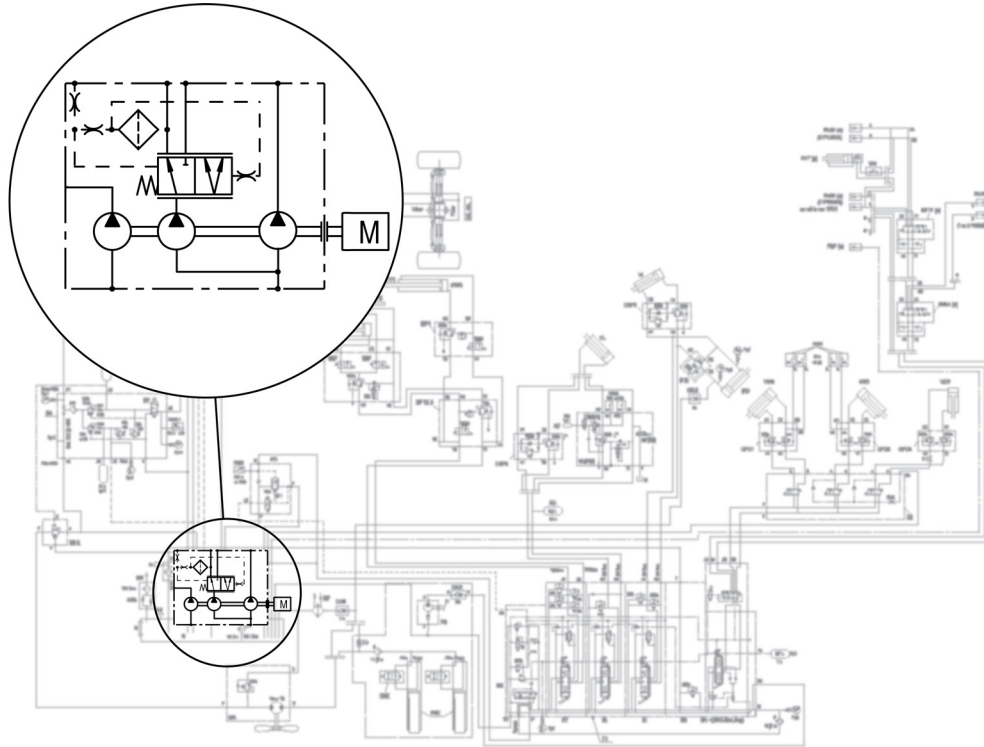
In a closed centre hydraulic system the oil flow is stopped from the pump when control valve is centered. The pump can rest when the oil is not required to operate a function. In Load Sensing variable-displacement pump, the flow rate and output pressure adjusts automatically based on the load of the hydraulic system.



Picture 13: Connection figure for closed centre hydraulic system with Load Sensing variable displacement pump

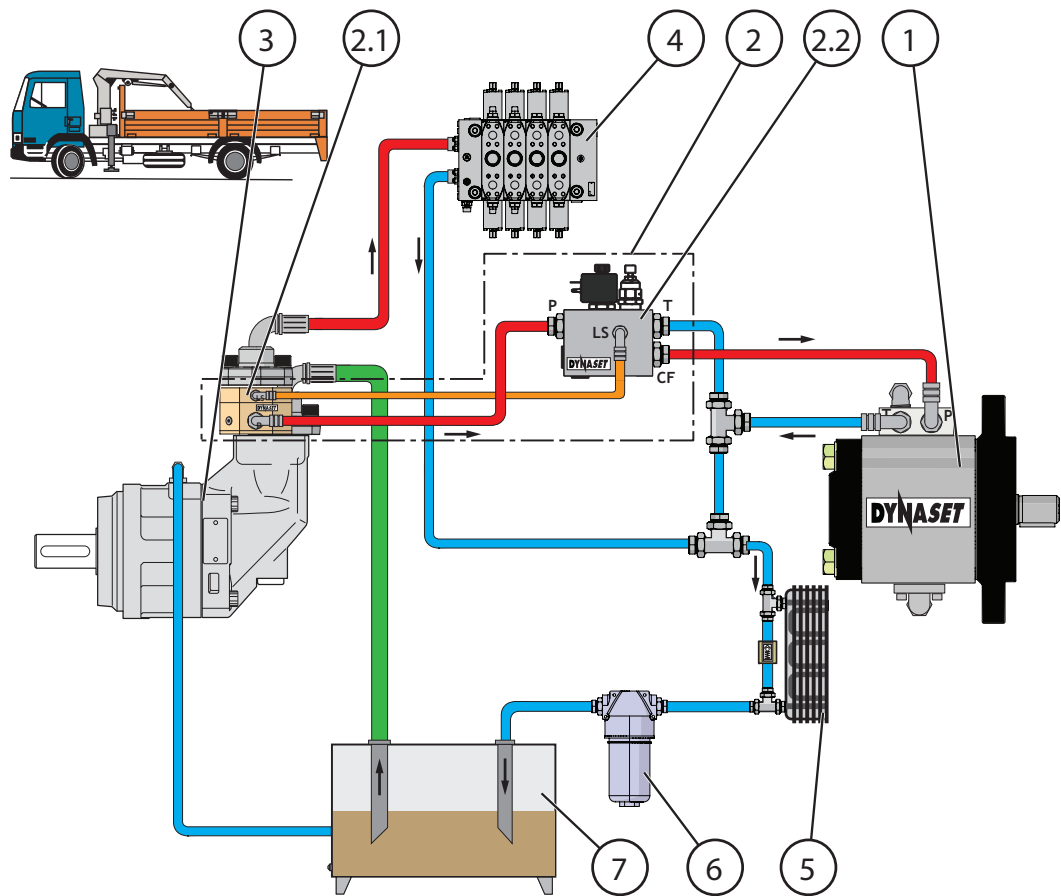
- | | |
|---|---|
| 1. DYNASET hydraulic equipment | 5. Closed centre directional control valves |
| 2. DYNASET LSV Load Sensing valve | 6. Oil cooler |
| 3. DYNASET Shuttle valve | 7. Oil filter |
| 4. Base machines variable displacement pump | 8. Oil tank |

HYDRAULIC SYSTEM WITH FIXED DISPLACEMENT PUMP



Picture 14: Hydraulic system with fixed displacement pump

In hydraulic system which has the fixed displacement pump, the oil flow from the pump is fixed. Every stroke of the hydraulic motor moves the same amount of oil. The output flow is function of the motor's rpm and pump's displacement.



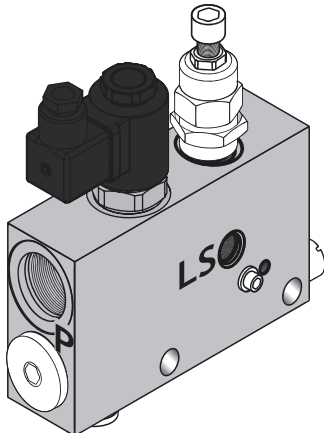
Picture 15: Connection figure for hydraulic system with fixed displacement pump

- | | |
|--|---|
| 1. DYNASET hydraulic equipment | 4. Open centre directional control valves |
| 2. DYNASET Priority valve PV-SAE | 5. Oil cooler |
| 2.1. DYNASET PC-SAE pressure compensator | 6. Oil filter |
| 2.2. DYNASET LSV Load sensing valve | 7. Oil tank |
| 3. Base machines fixed displacement pump | |

4.1.2. DYNASET VALVES

DYNASET valves are designed to enable easy installation of your DYNASET hydraulic product.

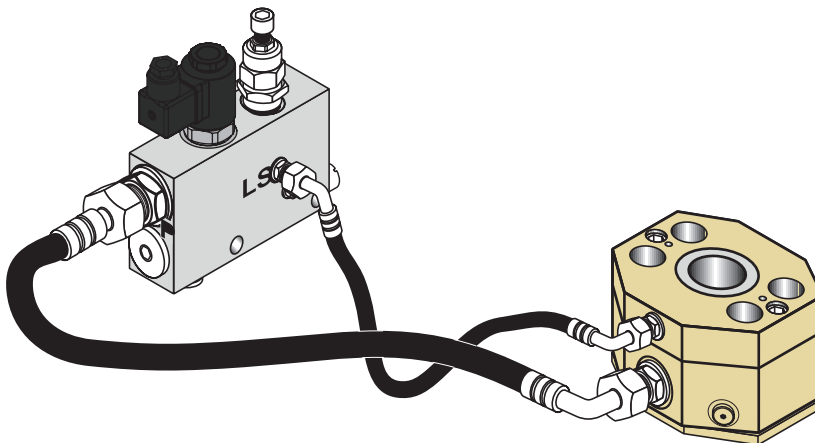
DYNASET LOAD SENSING VALVE



Picture 16: Load sensing valve LSV

DYNASET LSV load sensing valves are made for installations in a closed centre hydraulic systems.

DYNASET PRIORITY VALVE



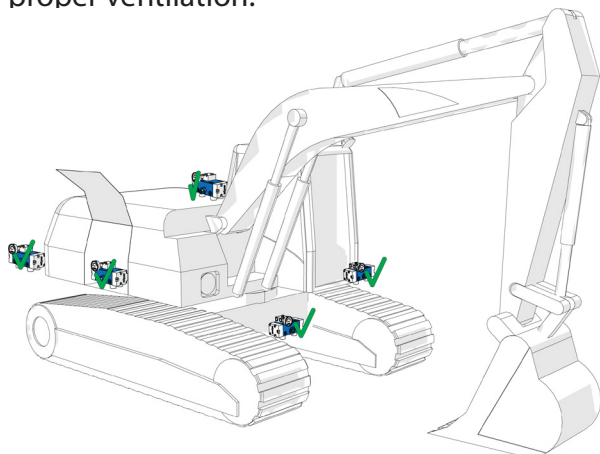
Picture 17: Priority valve PV-SAE

DYNASET PV- SAE priority valve enables the installations of the DYNASET products into any hydraulic system.

4.2. INSTALLING DYNASET HYDRAULIC PRODUCT

4.2.1. PLACING DYNASET HYDRAULIC PRODUCT

Place DYNASET hydraulic product where there is an easy access to the unit. Ensure proper ventilation.



Picture 18: Placing the HDF pump

! NOTE!

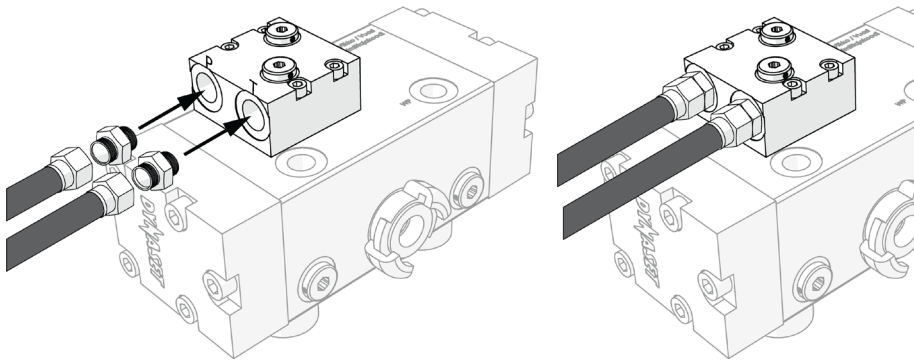
When positioning the HDF pump note the maximum inclinations and ensure that required oil cooling capacity of hydraulic system is sufficient. READ CHAPTER "10. TECHNICAL SPECIFICATIONS" for specific cooling capacities.

4.2.2. INSTALLING DYNASET VALVES

Installation instructions can be found in DYNASET LSV, DYNASET PV SAE or DYNASET VKV Instructions manual.

4.2.3. CONNECTING HYDRAULIC HOSES

Connect pressure- (P) and return (T) lines of a hydraulic system to the corresponding hydraulic ports of the DYNASET unit.

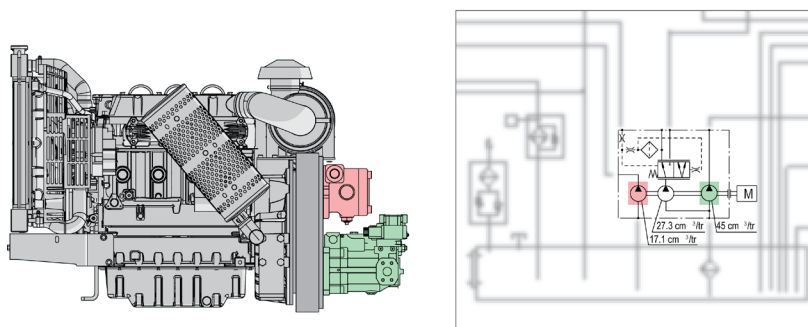


Picture 19: Connecting hydraulic hoses

! NOTE!

Location of P- and T-ports varies between different DYNASET hydraulic equipment.

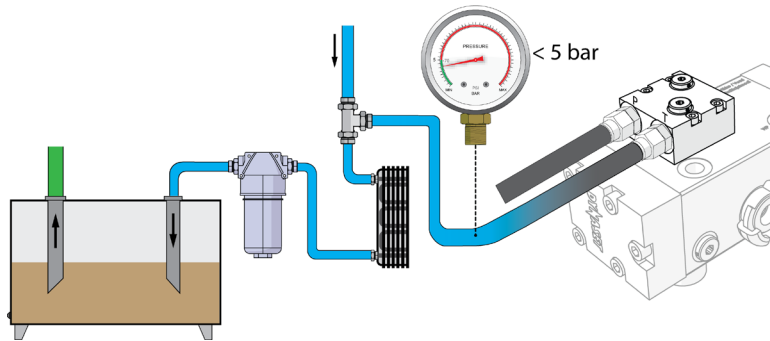
In case of hydraulic flow being too high. The flow must be reduced either by dropping down the rotation speed of base machine's hydraulic pump or using flow limiter valve. DYNASET PV-SAE priority valve is recommended.



Picture 20: Base machines pumps

Generally DYNASET products T-line is to be connected directly to the return line of a hydraulic system.

If oil cooler is used between HPW pump and oil tank the return hydraulic pressure should be under 5 bar.



Picture 21: Return line connection

⚠ ATTENTION!

Ensure that the filtering degree and cooling capacity of the hydraulic system are sufficient. READ CHAPTER "10. TECHNICAL SPECIFICATIONS" for more information.

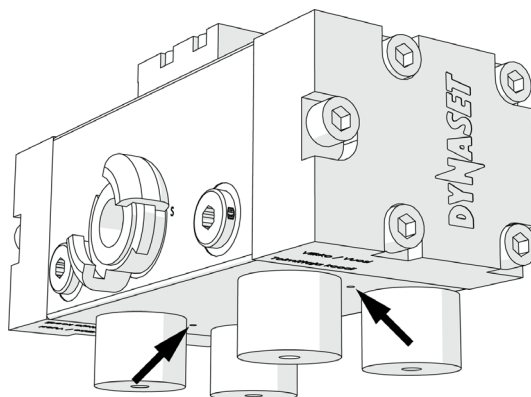
4.2.4. HYDRAULIC FLUIDS

To use proper hydraulic fluid READ CHAPTER "6.2. Hydraulic fluids" for more information.

4.3. INSTALLING HDF PUMP

4.3.1. MAXIMUM INCLINATIONS

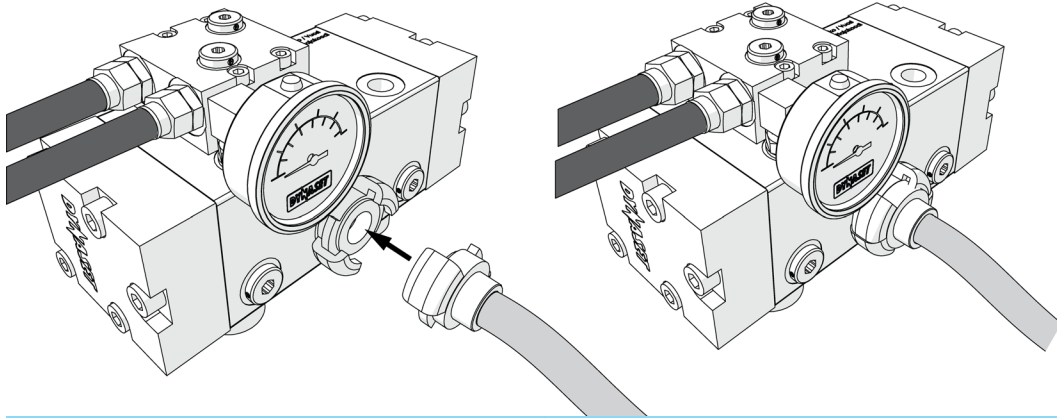
Pump should be mounted on sufficiently horizontal surface to enable proper working of leakage detecting holes, which are found either on bottom surface or side faces of pump housing (depends on model).



Picture 22: Leakage detecting bores

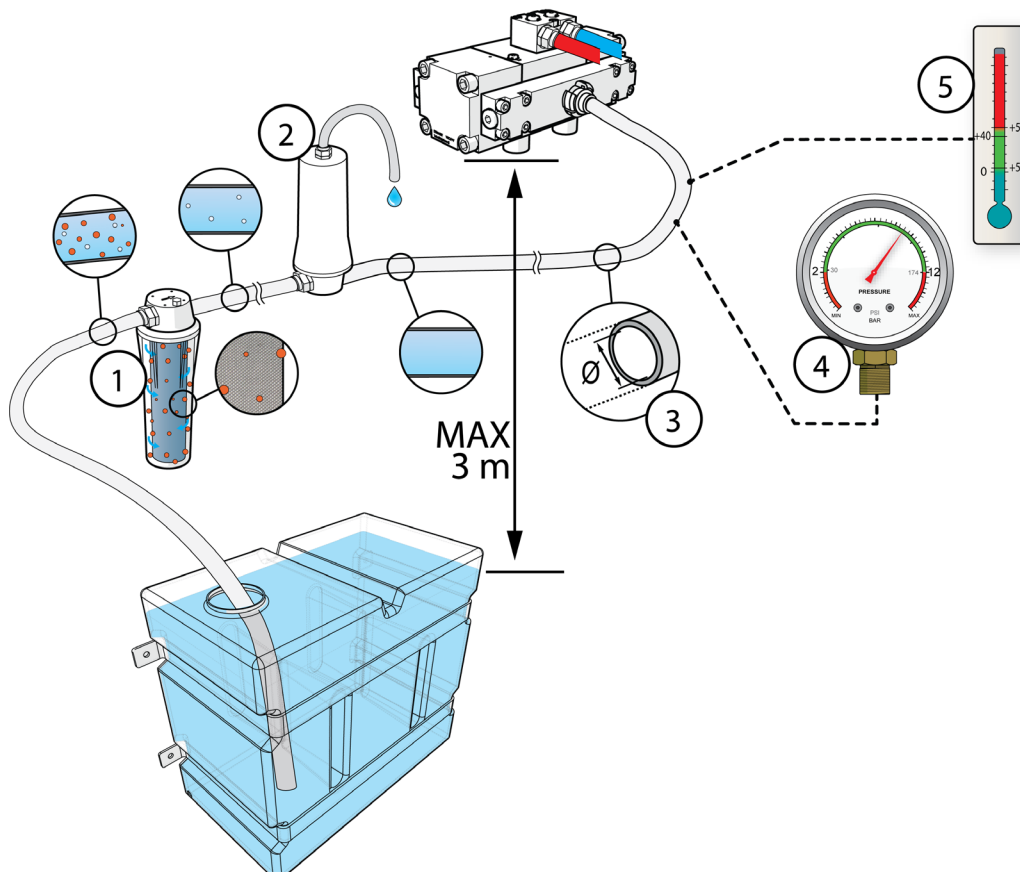
4.3.2. CONNECTION TO THE PUMPING FLUID INTAKE

Connect water supply line pipe to the intake port (S).



Picture 23: Connection to the pumping fluid intake

When installing HDF pump into pumping fluid line note following things:



Picture 24: Installation into pumping fluid line

1. Intake filter for pumping fluid.
2. Air separator for pumping fluid.
3. Pumping fluid line hose diameter.

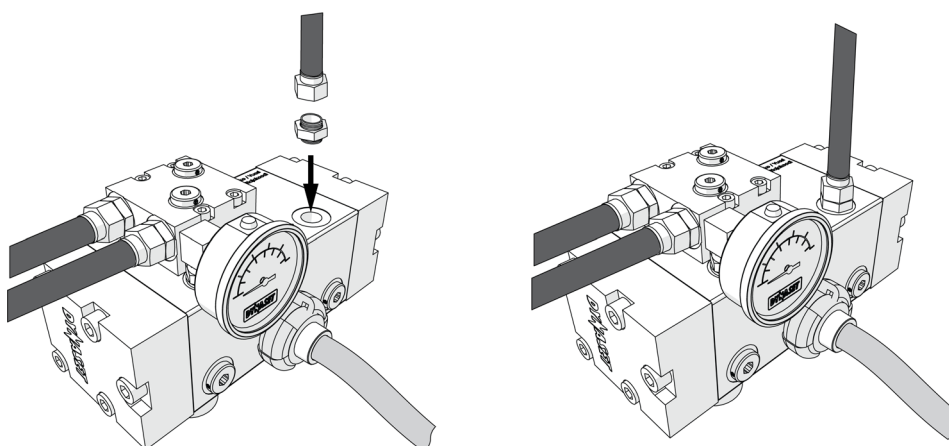
4. Pumping fluid intake line can be pressurised, maximum feed pressure can be typically 16 bar.
5. Pumping fluid temperature, typically between 5 to 70 °C
6. Most HDF pumps can be used as self-priming and the head of a pumping fluid intake line is typically 3 m as maximum.

**NOTE!**

READ CHAPTER "10. TECHNICAL SPECIFICATIONS" for specific characteristics of your HDF pump.

4.3.3. CONNECTION TO THE PUMPING FLUID OUTPUT

Connect the pumping fluid output line to the water pressure port (WP).



Picture 25: Connection to the pumping fluid output



HYDRAULIC DRILLING FLUID PUMP INSTALLATION

5. OPERATION

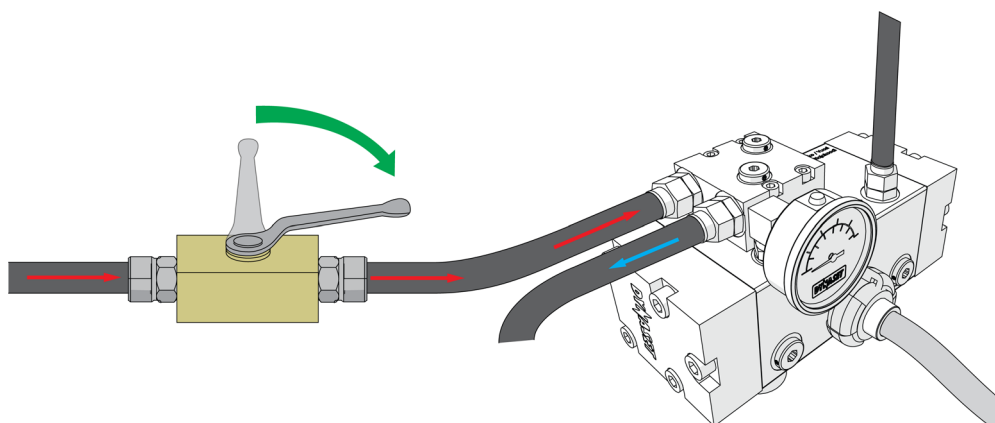
5.1. STARTING THE HDF PUMP

⚠ ATTENTION!

Check all hoses and couplings in hydraulic and pumping fluid circuits before use to ensure there are no leaks or damages.

Ensure that there is pumping fluid available in intake line.

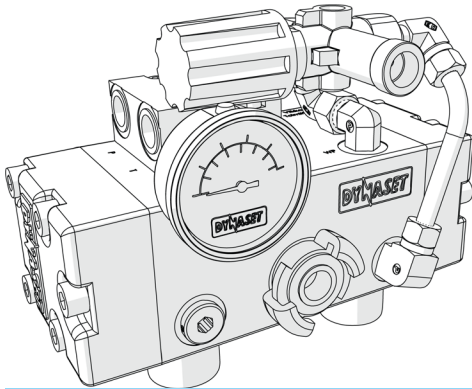
When the engine of base machine is running and hydraulic flow is available, the HDF pump can be started by opening the hydraulic control valve.



Picture 26: Starting the HDF pump

5.2. ADJUSTING FLOW RATE AND PRESSURE OF PUMPING FLUID

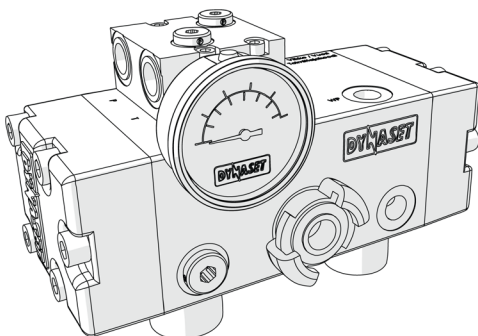
5.2.1. ADJUSTING FLOW RATE AND PRESSURE WITH WATER PRESSURE UNLOADER VALVE



Picture 27: HDF pump with water pressure unloader valve

1. The water pressure unloader valve is adjusted to desired maximum pressure limit. The adjusting knob is tightened to increase pressure and loosened to decrease pressure.
2. Whereupon the adjusted maximum pressure limit is being reached, water pressure unloader valve puts the water to free circulation mode and prevents the pressure to rise over the limit.

5.2.2. ADJUSTING FLOW RATE AND PRESSURE WITHOUT WATER PRESSURE UNLOADER VALVE



Picture 28: HDF pump without water pressure unloader valve

1. The pressure and the flow in pumping fluid circuit are adjusted by adjusting corresponding parameters in hydraulic circuit.
2. In circuits based on constant displacement pump closing the water pressure line opens the pressure relief valve in hydraulic system.

! NOTE!

Hydraulic fluid circulation through pressure relief valve causes heating of hydraulic system!

3. In circuits based on variable displacement hydraulic pump closing the pumping fluid line adjusts pump's swashplate at 0° angle when hydraulic pump produces flow only for self-lubrication and self-flushing. Pressure control must be fast enough to protect HDF pump from pressure peaks or the hydraulic system must be provided with pressure peak limiter.

5.3. PUMPING FLUIDS

Most of liquids, which can be transferred by pumping, can be pumped also with HDF pump.

Water based fluids and seawater can be pumped without any special arrangements, however the pump must be flushed and cleaned thoroughly after a working shift with clean fresh water. Same rule applies to pumping of gelating and depositing fluids - after having done your job, flush HDF pump with clean fresh water or suitable solvent. Solvents, fuels and oils can be pumped without any special arrangements.

Fluids with abrasives or high content of solids can be pumped as well, but should be kept in mind, that HDF pump's service lifetime is considerably shortened. Note that DYNASET HDF pump series is especially designed for pumping of abrasive fluids.

When HDF pump is going to be used as a self-priming unit with a special or high viscosity liquid, the flow and self-priming conditions should be valuated. If the self-priming property can not be reached, pumping liquid is to be fed with certain pressure, or the pump should be used at lower hydraulic flow. READ CHAPTER "10. TECHNICAL SPECIFICATIONS".

! NOTE!

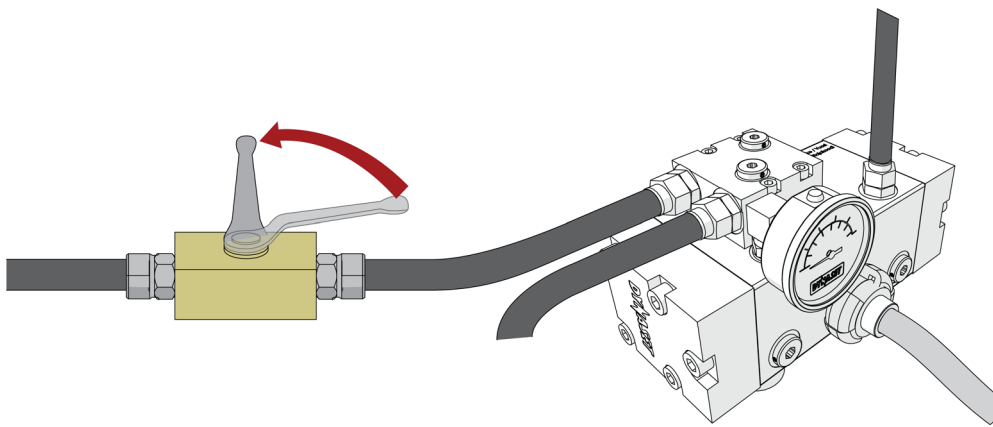
HDF pump can be run dry unlimited time without any harm, because self-lubricating sealing and circulating hydraulic oil prevent the pump from overheating.

5.4. WORKING IN COLD TEMPERATURES

Depending on pumping fluids freezing point to prevent pipes and HDF pump from freezing in cold season, pump and pumping fluid output line should be dewatered after a working shift. Detach the intake hose from HDF pump and run it dry for a while until all pumping fluid is removed from the circuit.

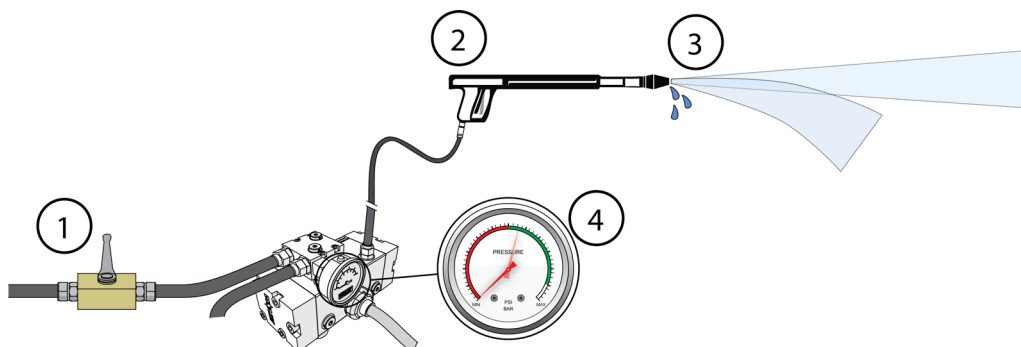
5.5. STOPPING HDF PUMP

HDF pump is stopped by shutting off the hydraulic flow.



Picture 29: Stopping the HDF pump

High pressure can remain in closed pressure circuit. Release the pressure to avoid unexpected discharges and injuries. If spray gun or similar tool has been used, pull the trigger for some time after the pump has stopped.



Picture 30: Stopping procedure of HDF pump

1. Shut off hydraulic flow.
2. Pull the trigger of tool to let the pressure out the system.
3. Ensure that there is no pressure left in the system from the pressure gauge.

! NOTE!

Clean the pump completely after work shift if special pumping fluid used!
READ CHAPTER "5.3. Pumping fluids" or contact your supplier for use of special pumping fluids.

6. MAINTENANCE

DYNASET HDF pumps are low-maintenance pumps. In normal operating conditions HDF pump does not require any other service, except replacement of sealings or occasionally replacement of water valves. It depends on content of abrasives in pumping fluid, as well as on cleanliness of hydraulic oil.

ATTENTION!

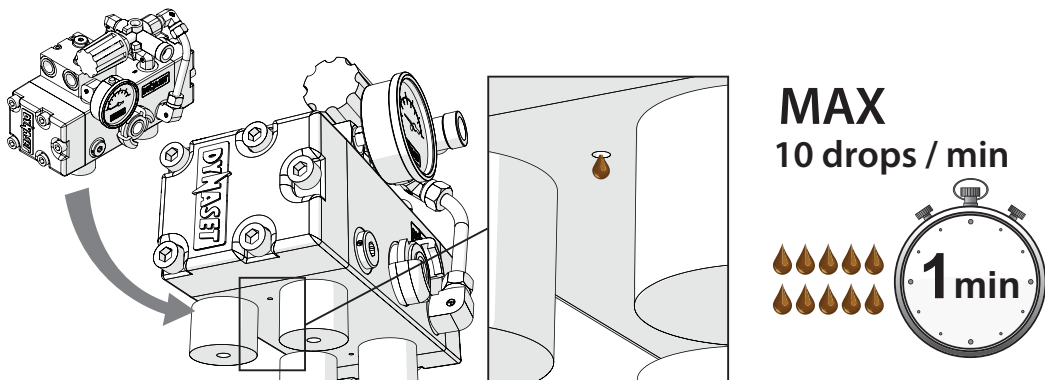
Before beginning any maintenance or repair, ensure that the system is stopped and completely depressurized. Make sure that the system can not start accidentally.

6.1. MAINTENANCE INTERVAL

All maintenance must be complied with as they are scheduled in this manual. The following table provides maintenance schedule for DYNASET HDF pumps.

CHECK POINTS	Daily	After daily use	Every 3 months	Every 1500 hours or if necessary
Observe leakage detectors	x			
Clean HDF pump		x		
Change pumping fluid intake filter			x	
Change sealings				x

Check constantly whether the fluid dropping from pump's leakage detectors is growing. Replace sealing in proper time to exclude intermixing of hydraulic oil and pumping fluid.



6.2. HYDRAULIC FLUIDS

Wide range of standard hydraulic fluids can be used with DYNASET hydraulic equipment. Depending on the operating temperature, following mineral hydraulic oils are recommended:

Mineral hydraulic oil	Operation temperature up to
ISO VG 32S	60 °C
ISO VG 46S	70 °C
ISO VG 68S	80 °C

 **NOTE!**

Recommended oil viscosity is between 10 to 35 cSt when operating at normal operating temperature.

Synthetic and bio-oils can also be used if their viscosity characteristics and lubricating efficiency are similar to the mineral oils.

Automatic transmission fluids and even engine oils can be used, provided that they are allowed to be used in hydraulic system of your base machine.

For the hydraulic fluid change interval follow the base machine's maintenance instructions.

To use special hydraulic fluids with DYNASET equipment, please contact the nearest DYNASET representative for more information.

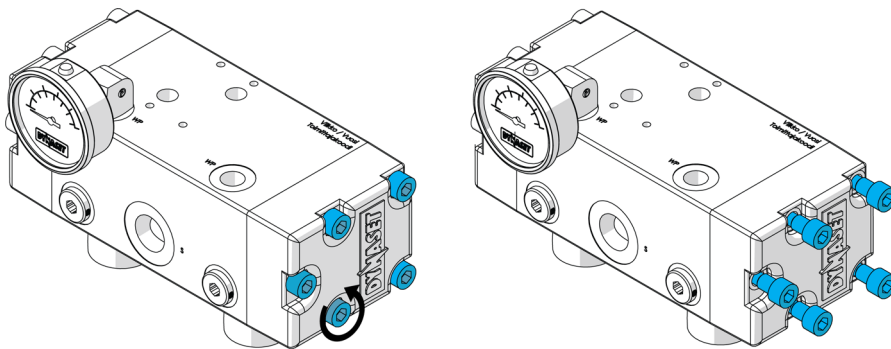
6.3. CLEANING OF THE HDF PUMP

 **ATTENTION!**

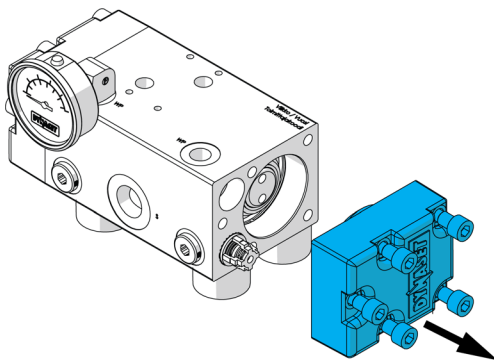
Keep the HDF pump clean to enable its safe and longlife operation. Check and clean your HDF pump after every work shift.

6.4. REPLACING WATER VALVES

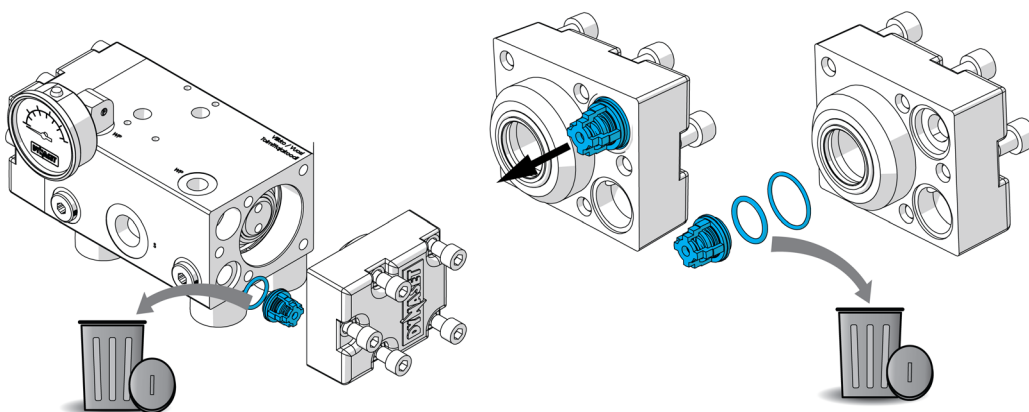
1. Remove screws from the head.



2. Pull out the head.

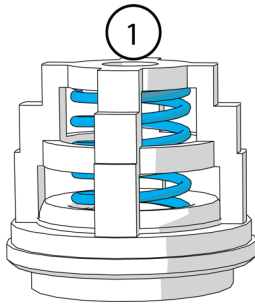


3. Remove water valves and O-rings.

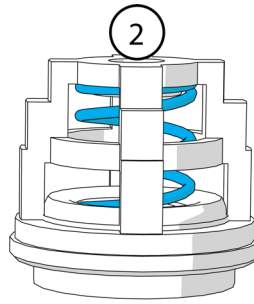


⚠ ATTENTION!

The pressure valve's spring has less turns than the suction valve's spring.
Do not mix up the valves when re-assembling the pump!

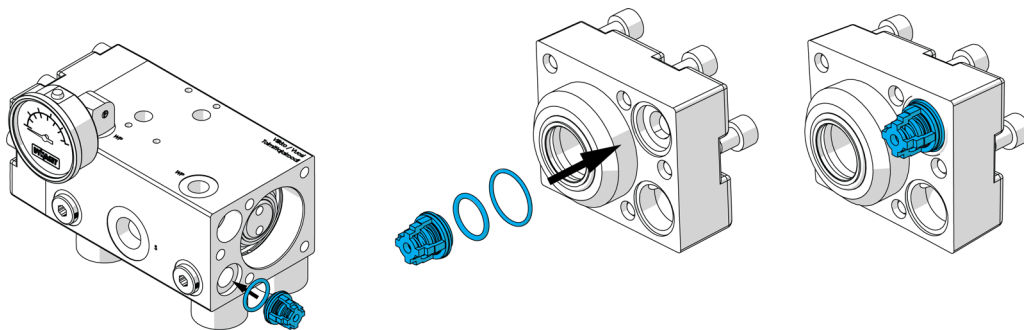


1. Suction valve

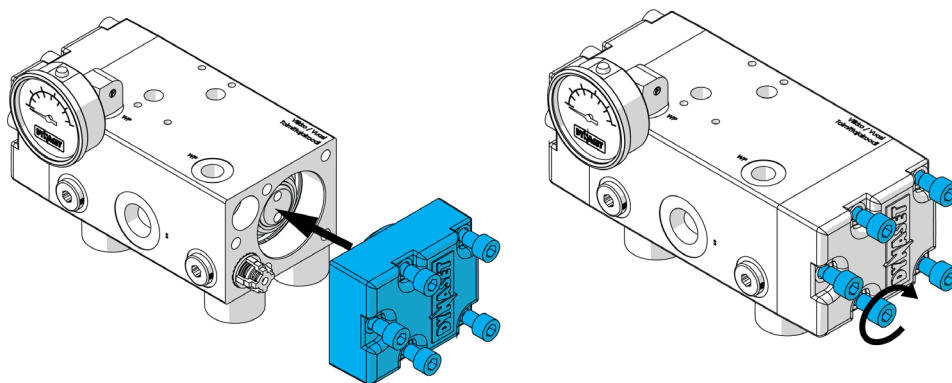


2. Pressure valve

4. Install new pressure and suction valves.



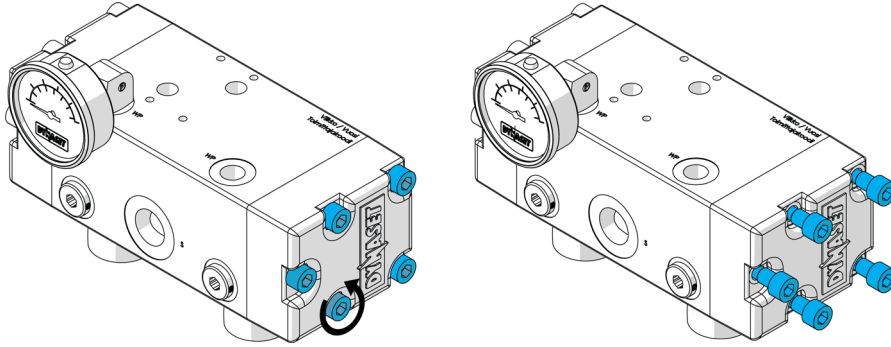
5. Install the head. Tighten heads bolts across, READ CHAPTER "6.6. Bolt tightening torques"



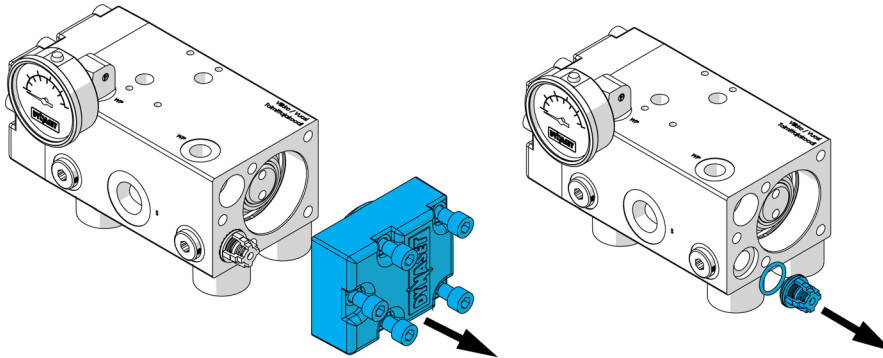
6. Repeat the operation to the other head.

6.5. REPLACING PUMP SEALINGS

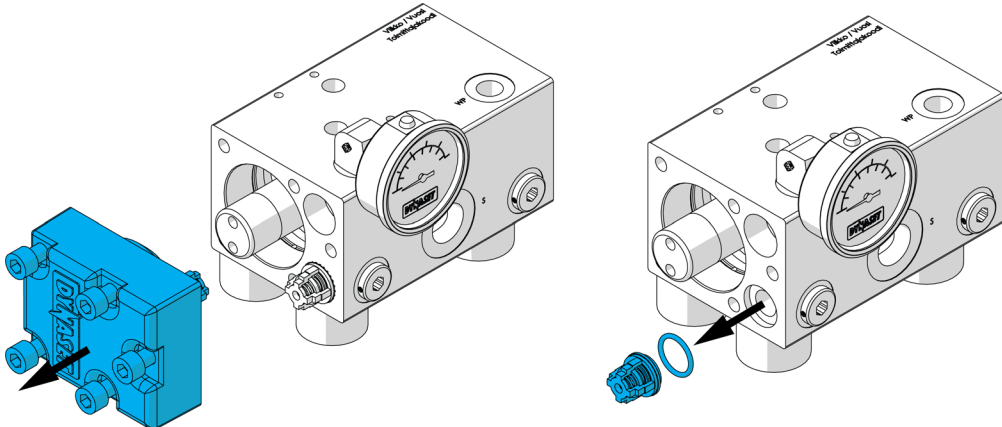
1. Remove screws from the head.



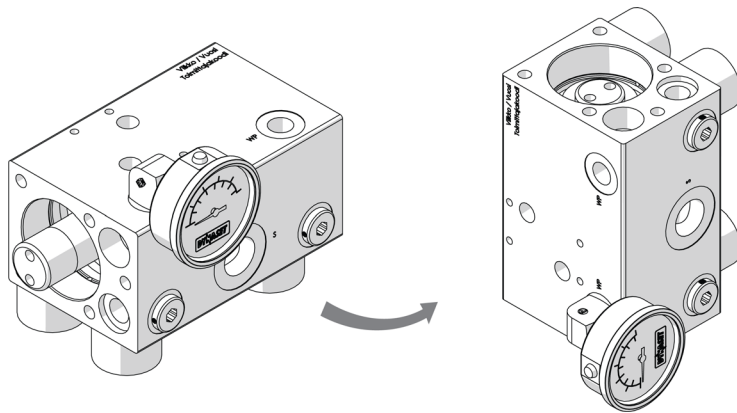
2. Pull out the head and remove water valve.



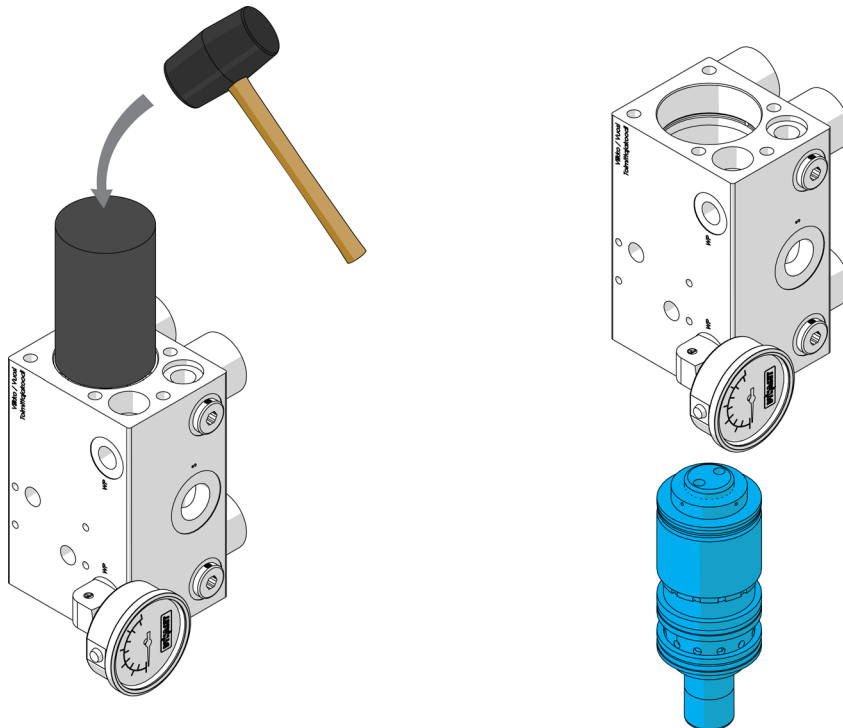
3. Remove the other head and water valve.



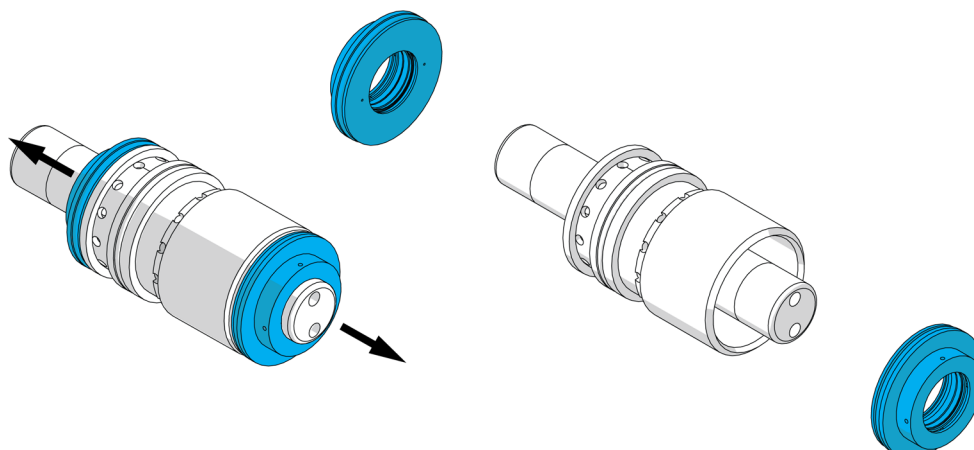
4. Turn the pump frame into a vertical position.



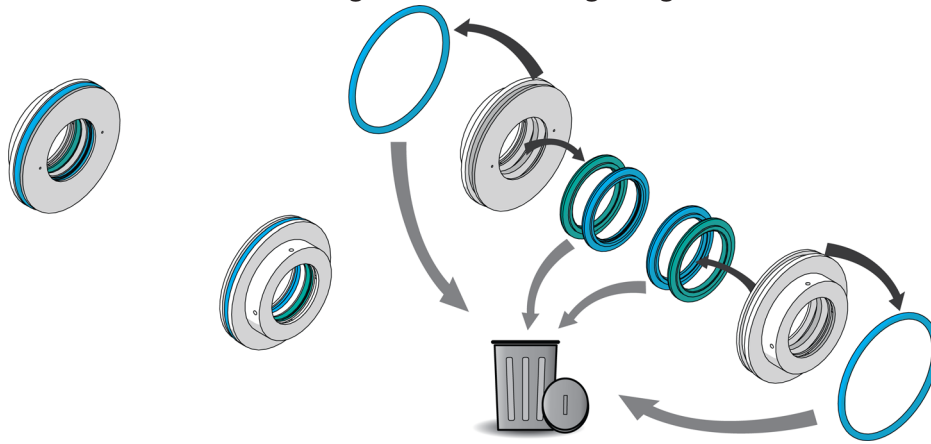
5. Use rubber hammer and special tool to remove piston assembly with cylinder and sealing flanges from the pump.



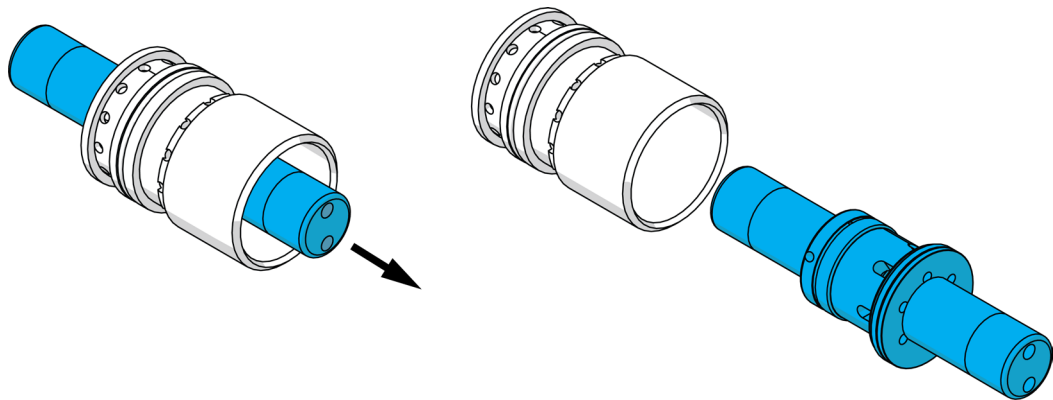
6. Remove the sealing flanges from the piston assembly.



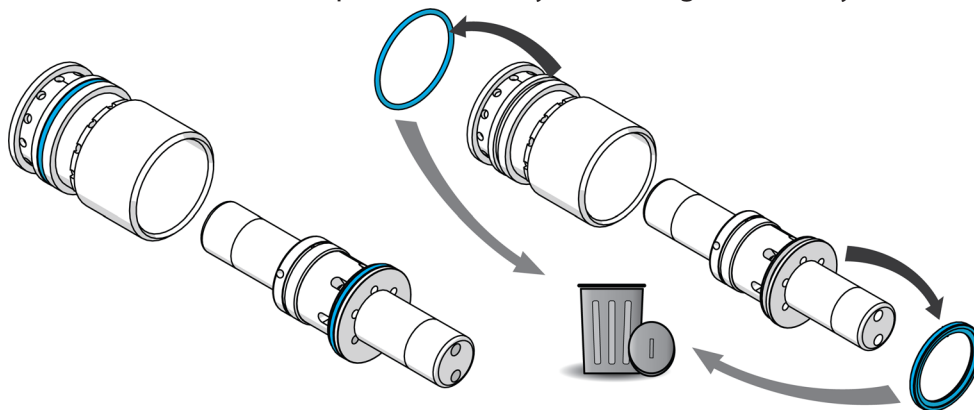
7. Remove seals and o-rings from the sealing flanges.



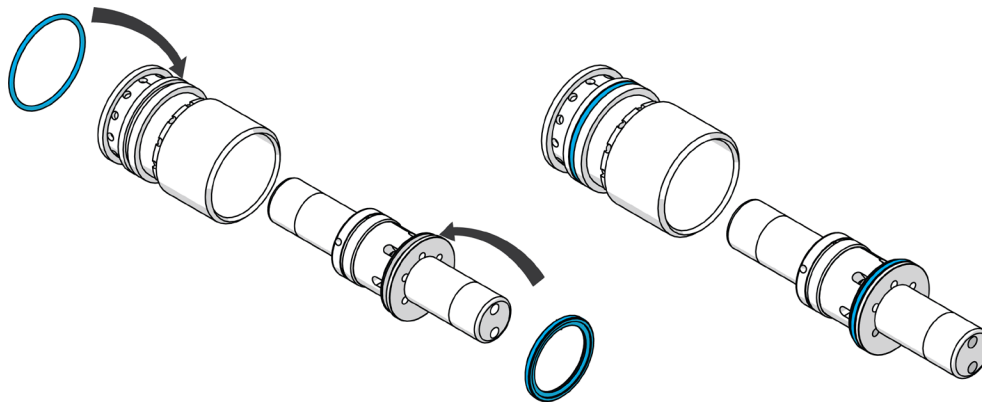
8. Remove the piston assembly from the cylinder.



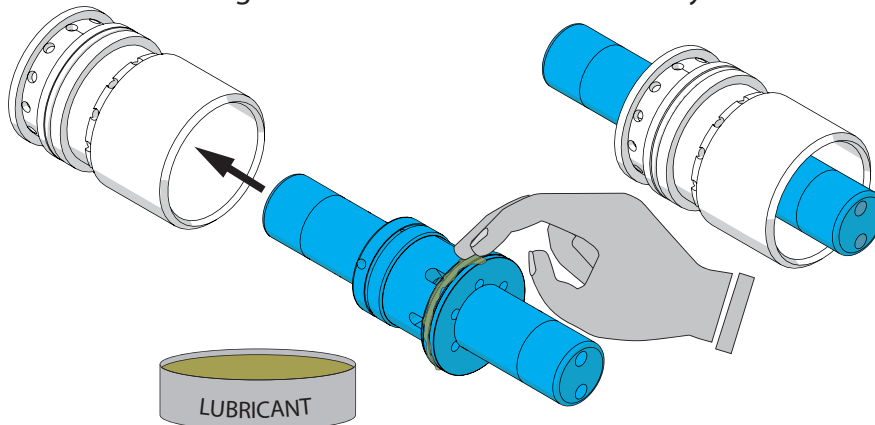
9. Remove seal from the piston assembly and o-ring from the cylinder.



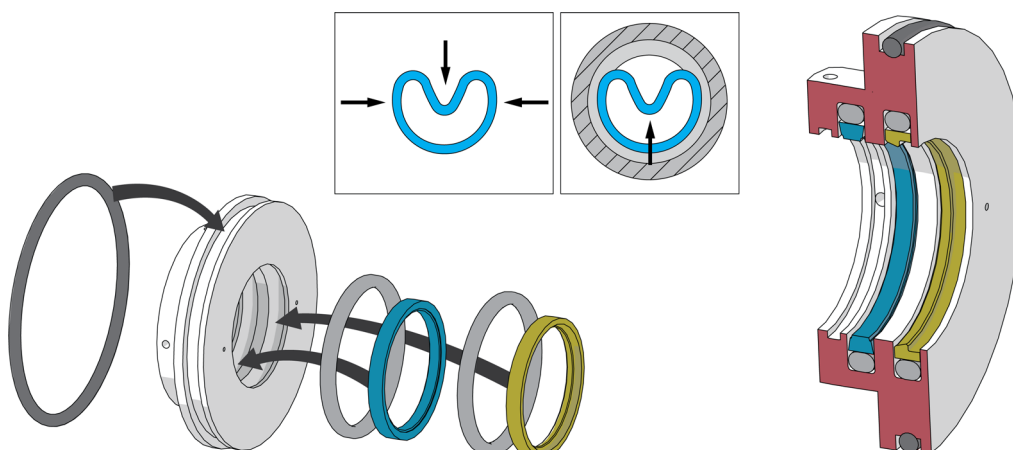
10. Install new o-ring to the cylinder, new o-ring and seal to the piston assembly.



11. Install the piston assembly to the cylinder. Use vaseline or mineral oil to the seal and mating surfaces to make installation easy.



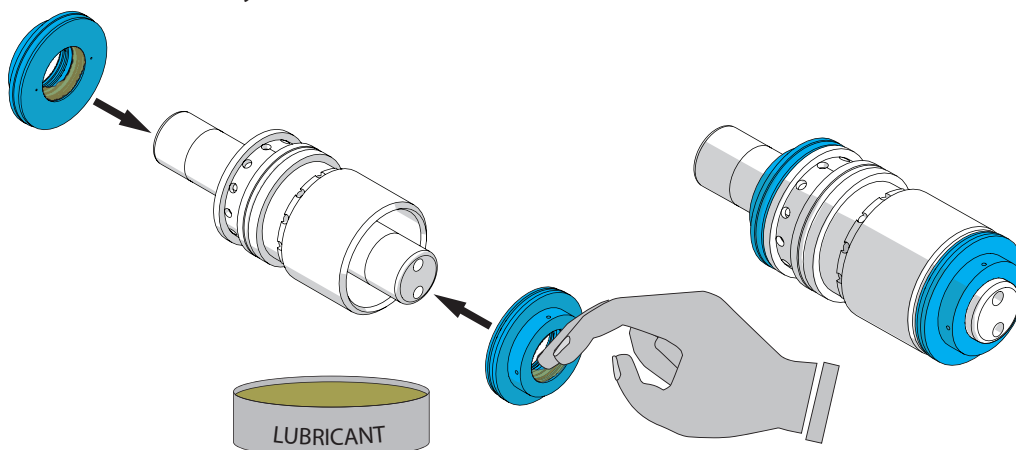
12. Install new o-rings and seals to the sealing flanges. First install o-rings and then the seals. Compress the seal into a kidney shape, place it into groove and push it back to normal shape. Avoid making sharp bends on the seal.



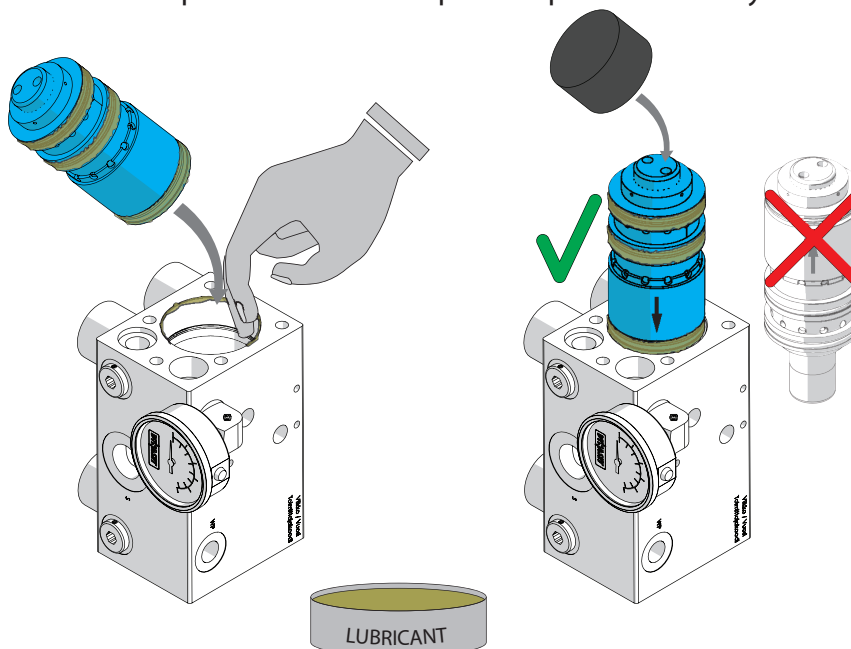
⚠ ATTENTION!

Seals of the sealing flange differs from each other, make sure that correct seal is installed into correct place.

13. Install sealing flanges into the piston assembly. Use lubricant to make the installation easy.



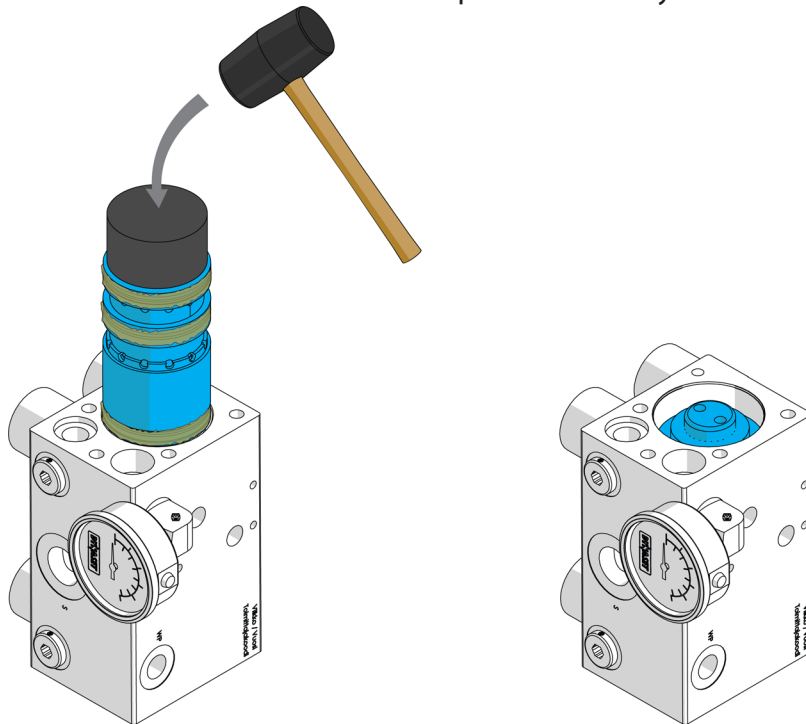
14. Lubricate mating surfaces of the piston assembly and insert it to the body. Place the special tool in the top of the piston assembly.



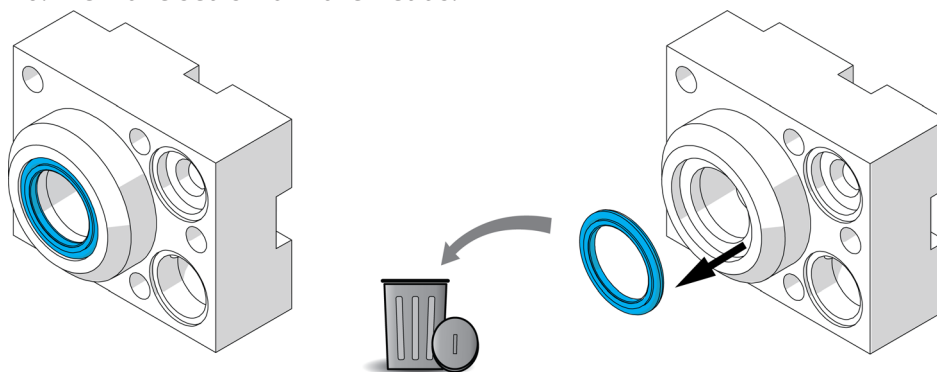
! NOTE!

Make sure that the piston assembly is installed correctly.

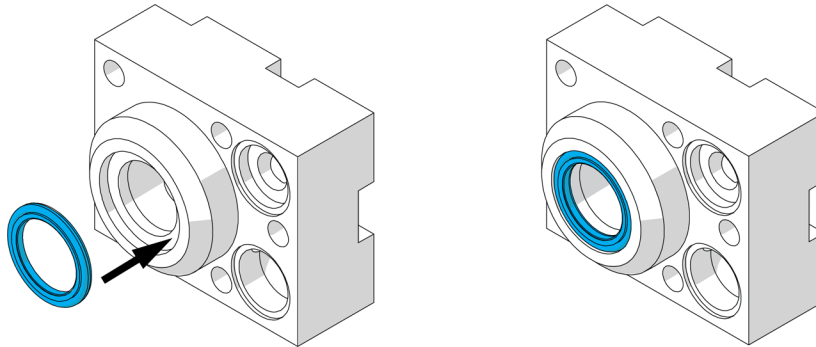
15. Use rubber hammer to install piston assembly into the body.



16. Remove seals from the heads.



17. Install new seals into the heads.

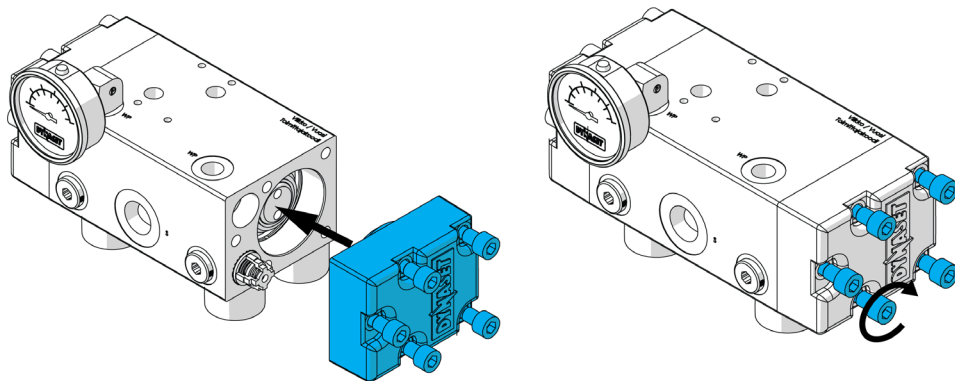


18. Install water valves. READ CHAPTER "6.4. Replacing water valves".

! NOTE!

DYNASET recommends replacing the water valves at the same time as pump sealings.

19. Install both heads into the body. Tighten heads bolts across, READ CHAPTER "6.6. Bolt tightening torques"



20. Test run the pump and make sure that there is no leakages.

6.6. BOLT TIGHTENING TORQUES

BOLT		TIGHTENING TORQUE
M6	8.8	10 Nm
M8	8.8	24 Nm
M10	8.8	45 Nm
M10	12.9	75 Nm
M12	8.8	80 Nm
M12	12.9	135 Nm
M16	8.8	195 Nm
M16	12.9	300 Nm

6.7. TROUBLESHOOTING

Performing the maintenance tasks requires a qualified hydraulic mechanic. Please, contact DYNASET authorized workshop or dealer for more maintenance information.

FAILURE	REASON	CORRECTIVE ACTION
HDF pump does not work.	Hydraulic flow not sufficient or no hydraulic flow at all.	Enable or adjust the hydraulic flow.
	Hydraulic pressure too low.	Adjust the hydraulic pressure.
	Hydraulic flow reversed.	Check and reconnect hydraulic hoses. Pressure hose should be connected to P-port and return hose to T-port.
	Hydraulic piston damaged mechanically.	Replace damaged part.

FAILURE	REASON	CORRECTIVE ACTION
HDF pump works, but does not deliver water flow.	Water intake and pressure valves are open (jammed with debris) or damaged.	Check water valves and clean them thoroughly or replace when damaged.
	Regulator's unloader valve opens from intake to pressure (models with water pressure unloader valve).	Check the valve and repair failure.

FAILURE	REASON	CORRECTIVE ACTION
HDF pump does not receive pumping fluid	Intake hose detached or hose breathes.	Check and fix the hose and connectors.
	Water supply line clogged.	Check strainer or water filter and clean thoroughly.
	Suction head too high.	Check the performance with pressurized water supply when possible.
FAILURE	REASON	CORRECTIVE ACTION
Water pressure line blocked.	Nozzle clogged (if installed).	Check the nozzle and clean thoroughly.
	Regulator's check valve damaged, pressure line blocked (models with water pressure unloader valve).	Check the valve and repair failure.
FAILURE	REASON	CORRECTIVE ACTION
Water flow rate too small	Insufficient hydraulic flow or pressure.	Adjust the hydraulic flow to the demanded level at required pressure.
	Nozzle of your pressure tool undersized.	Verify the nozzle sizing and replace with proper one.
	Pressure loss in delivery hose.	Verify the hose sizing and replace with proper one.
FAILURE	REASON	CORRECTIVE ACTION
Water pressure too low	Insufficient hydraulic flow or pressure.	Adjust the hydraulic pressure to the demanded level at required hydraulic oil flow. Pressure loss should be minimized - Do not use hoses of too small diameter or/and of an excessive length.
	Nozzle of pressure tool oversized.	Verify the nozzle sizing and replace with proper one.
	Wear-out of nozzle.	Replace the nozzle.
	Insufficient water supply.	Check and fix the problem. Use pressurised water supply if available.
	Water pressure unloader valve set too low (models with water pressure unloader valve).	Check and re-adjust to specification.

FAILURE	REASON	CORRECTIVE ACTION
Intence pulsating of water pressure.	Some of water intake and pressure valves are open or damaged.	Check water valves, clean thoroughly or repair.
	Water intake line breathes causing pump cavitation.	Check water intake line and fix the problem.
	Water intake line's diameter to small, resulting in pump cavitation.	Verify the hose sizing and replace with proper one.
	Excessive hydraulic flow, when HDF-pump runs too fast.	Adjust the hydraulic flow to the demanded level.
	Filter clogged or too small.	Clean filter or replace filter of correct size.
FAILURE	REASON	CORRECTIVE ACTION
Closing the water pressure line does not drop pressure to free circulaiton mode. Hydraulic system starts to run through the pressure relief valve, emitting excessive heat.	Insufficient hydraulic pressure in relation to pumping fluid pressure, adjusted with water pressure unloader valve.	Adjust the hydraulic pressure up as much as necessary to enable proper operation of water pressure unloader valve. Note that the maximum hydraulic pressure should not be overrun! If boosting the hydraulic pressure is not possible, the water unloader pressure setting should be dropped.
	Defective water pressure unloader valve (models with water pressure unloader valve).	Repair or replace water pressure unloader valve.
FAILURE	REASON	CORRECTIVE ACTION
Sealings and water pistons wear off repeatedly.	Broken filter.	Check and replace filter.
	Filter missing totally.	Install filter. Always must use filter, even with clear tap water.

FAILURE	REASON	CORRECTIVE ACTION
Leakages.	Hydraulic oil leakages.	Check the tightness of component mating, tighten screws.
		Replace sealings of pumps mated surfaces if necessary.
		Check and tighten couplings. Replace if necessary.
	Pumping fluid leakages.	Check the tightness of component mating, tighten screws.
		Replace sealings of pumps mated surfaces if necessary.
		Check and tighten couplings. Replace if necessary.
Hydraulic oil-pumping fluid leakage.	If the draining from leakage detectors exceeds rate of 10 drops per minute, pump's sealings should be replaced.	
	The rule applies to dropping of hydraulic fluid, pumping fluid and their commixture.	



HYDRAULIC DRILLING FLUID PUMP MAINTENANCE

7. MANUFACTURER'S LIMITED WARRANTY

1. Warranty coverage

All hydraulic accessories manufactured by DYNASET OY are subject to the terms and conditions of this limited warranty. Products are warranted to the original purchaser to be free from defects in materials or workmanship. Exclusions from warranty are explained in item Exclusions from warranty.

2. Beginning of warranty period

Warranty period begins from the delivery date of the product. Delivery is considered to be done on the date when installation has been accomplished or purchaser has taken the product in use. Product is considered as taken in use at the date when DYNASET OY has delivered the product to purchaser, unless separately agreed otherwise by written agreement.

3. Warranty period

Warranty period is twenty four (24) months based on maximum of 2000 hours usage during this time period. In cases where the system is provided complete with certain special components (e.g. drive unit), those components are considered as a subject to their manufacturer's warranty.

4. Warranty procedures

Immediately upon identifying a problem which purchaser believes to be a failure subject to the product's limited warranty, purchaser must contact primary to the seller of the product. Contact must be made as soon as possible, latest thirty (30) days after the problem was identified. Seller and/or manufacturer technical staff determines the nature of the problem primarily by phone or e-mail. Purchaser commits to give necessary information and to perform routine diagnostic procedures in order to determine the nature of the problem and necessary procedures.

5. Warranty repairs

If the product is found to be defective during the warranty period, DYNASET OY will, at its option, either repair the product, author it to be repaired at its authorized workshop or exchange the defective product. If the product must be repaired elsewhere than premises of DYNASET OY or authorized workshop, all costs excluded from this warranty (traveling and waiting hours, daily allowance, traveling expenses and uninstallation/reinstallation costs) will be charged from the purchaser. If the problem is not covered by this limited warranty, DYNASET OY has the right to charge purchaser of troubleshooting and repairing.

6. Delivery terms of warranty repair

If the product is found possible to be defective under this limited warranty and it needs to be repaired, DYNASET OY gives Warranty Return Number (WRN). Items being returned must be shipped, at the purchaser's cost, adequately packed for shipment, to the DYNASET OY or to other location authored by DYNASET OY.

Shipment documents must contain:

- Purchaser's name and contact information
- Receipt of original purchase
- WRN code
- Problem description

7. Warranty of repaired product

Warranty period of the product repaired under this limited warranty continues to the end of original warranty period.

8. Exclusions from warranty

This warranty shall not apply to:

- Failures due to normal wear and tear, improper installation, misuse, abuse, negligence, purchaser selection of improper product to intended use, accident, improper filtration of hydraulic oil or intake water or lack of maintenance.
- Cost of maintenance, adjustments, installation or startup.
- Coating, hydraulic oil, quick couplings and interconnection hoses (internal or external to system assemblies).
- Products altered or modified in a manner not authorized by DYNASET OY in writing.
- Products which have been repaired during warranty period by others than DYNASET OY or its authorized workshop.
- Costs of any other damage or loss, whether direct, indirect, incidental, special or consequential, arising out of the use of, or the inability to use, the product.
- Telephone or other communications expense.
- Product that is used in exceptional conditions, considered to cause excessive wear and tear.
- Faults caused by nature phenomenon's like flood, thunder, etc.

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8. PRODUCT DISPOSAL

Dispose and recycle all DYNASET products and their packaging environmentally responsible way.

Do not dispose used oils, electrical components, batteries or any other hazardous waste with normal waste. They are harmful for the environment and can be recycled for re-use.

Contact your local waste recycling facility for more information about recycling hazardous waste.

 **NOTE!**

Always act according to the waste legislation, regulations and recommendations in waste disposal and waste recycling issued by your local authorities.



HYDRAULIC DRILLING FLUID PUMP
PRODUCT DISPOSAL

9. DECLARATION OF CONFORMITY

We hereby declare that the design and manufacture of the product stated below are in conformity with the provisions of the European Parliament and Councils on the harmonization of the laws of Member States on the safety of machines.

Machine directive 2006/42/EC

LVD directive 2014/35/EU

EMC directive 2014/30/EU

RoHS directive 2015/863

Applied conformity standards:

CEN EN ISO 4413: EN ISO 4413:2010 Hydraulic fluid power - General rules and safety requirements for systems and their components.

EN60204-1 Safety of machinery – Electrical equipment of machines.

Manufacturer: **DYNASET Oy**
Menotie 3, FI-33470 Ylöjärvi, Finland

Product group: HIGH PRESSURE WATER PUMPS

Product: HDF Hydraulic drilling fluid pumps

If the device has been modified by someone other than the manufacturer or without the manufacturer's permission, this declaration is not valid.



Timo Nieminen
R&D Manager
Menotie 3, FI-33470
Ylöjärvi, Suomi, 01.07.2019



HYDRAULIC DRILLING FLUID PUMP
DECLARATION OF CONFORMITY

10. TECHNICAL SPECIFICATIONS

		HDF 40 /40-8	HDF 210 /23-35	HDF 200 /40-55	HDF 160 /70-90	HDF 90 /150-85	HDF 200 /250-280
DISCHARGE CHARACTERISTICS							
Pumping fluid flow max.	l/min (gpm)	40 (10.6)	23 (6.1)	40 (10.6)	70 (18.5)	150 (39.6)	250 (66.0)
Pressure	bar (psi)	40 (580)	210 (3000)	200 (2900)	160 (2300)	90 (1300)	200 (2900)
Power	kW	2,6	8	13	19	23	85
Fluid/hydraulic pressure ratio		0,2	1,18	1,26	1,12	0,52	1,06
HYDRAULIC CONNECTIONS							
Pressure line	P	BSP 1/2"	BSP 1/2"	BSP 3/4"	BSP 3/4"	BSP 3/4"	SAE 6000 1 1/4"
Return line	T	BSP 1/2"	BSP 1/2"	BSP 3/4"	BSP 3/4"	BSP 3/4"	SAE 6000 1 1/4"
Service line	CMP				BSP1/8	BSP1/8"	BSP1/8"
Outlet line	WP	BSP 1/2"	BSP 3/8"	BSP 1/2"	BSP 3/4"	BSP 1"	SAE 6000 1" (BSP 3/4")
Intake line	S	BSP 3/4"	BSP 3/4"	BSP 1"	BSP 1 1/4"	BSP 2"	SAE 3000 2"
HYDRAULIC POWER REQUIREMENTS							
Oil flow max.	l/min (gpm)	8 (2.1)	35 (9.3)	55 (14.5)	90 (23.8)	85 (22.5)	280 (74.0)
Operating pressure	Δp. bar (psi)	190 (2700)	220 (3200)	190 (2700)	180 (2600)	190 (2700)	190 (2700)
Pressure max.	bar (psi)	210 (3000)	250 (3600)	210 (3000)			
HYDRAULIC FLUID REQUIREMENTS							
Viscosity	cSt	10-200 / optimum 25-35					
Temperature *	° C (° F)	max. 70 (158)					
Filter ratio	µm	25 or better					
Cooling capacity requirement	kW	2	2	3	6	4	20
PUMPING FLUID INTAKE REQUIREMENTS							
Suction head max	m (ft)	3 (9.8)					
Feed pressure	bar (psi)	-0,3...16 (-43.5...232)					
Water filter	mesh	80 or better					
OVERALL DIMENSIONS							
Length	mm (in)	190 (7.5)	151 (5.9)	170 (6.7)	220(8.7)	175(6.9)	270(10.6)
Width	mm (in)	315(12.4)	238 (9.4)	280(11.0)	330(13.0)	365(14.3)	745(29.3)
Height	mm (in)	170 (6.7)	155 (6.1)	185(7.3)	180(7.1)	250(9.8)	360(14.2)
Weight	kg (lbs)	8 (17.6)	11 (24.3)	15 (33.1)	27 (59.5)	30 (66.1)	170 (374.8)

Gallons are U.S. liquid gallons

* READ CHAPTER "6.2. Hydraulic fluids"



HYDRAULIC DRILLING FLUID PUMP TECHNICAL SPECIFICATIONS



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tel: +358 3 3488 200
info@DYNASET.com



ELECTRICITY

HG Hydraulic Generator
HGV POWER BOX Variable Hydraulic Generator System
HGV Variable Hydraulic Generator System
HWG Hydraulic Welding Generator
HGG Hydraulic Ground Power Generator



HIGH PRESSURE WATER

HPW Hydraulic High Pressure Water Pump
HPW Hydraulic Power Washer
KPL High Pressure Street Washing Unit
HPW-DUST High Pressure Dust Suppression System
PPL High Pressure Pipe Cleaning Unit
HPW-FIRE High Pressure Firefighting System
FP Fire Fighting Piercing Kit
HDF Hydraulic Drilling Fluid Pump
JPL High Pressure Bin Washing System
HSP Hydraulic Submersible Pump



COMPRESSED AIR

HK Hydraulic Piston Compressor
HKL Hydraulic Rotary Vane Compressor
HKR Hydraulic Screw Compressor



VACUUM

HCF Hydraulic Centrifugal Fan
HRVB Hydraulic Recycling Vacuum Bucket



MAGNET POWER

HMG PRO Hydraulic Magnet Generator
MAG Lift Magnet
HMAG PRO Hydraulic Magnet



VIBRATION

HVB Hydraulic Vibration Pump
HVD Hydraulic Directional Vibra
HRC Hydraulic Reversal Cylinder



POWER BOOSTING

HPI Hydraulic Pressure Intensifier
HPI-C Hydraulic Pressure Intensifier for Cylinder



KNOW-HOW

Hydraulic Power Take-off (PTO)
Hydraulic Power Unit Technology
HEU Hydraulic Expansion Unit
HRU Hydraulic Rescue Units
De-Icing Technology
Installation Valves
HHK Hydraulic Grinder
HV/HVY Hydraulic Winch / Winch Unit

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